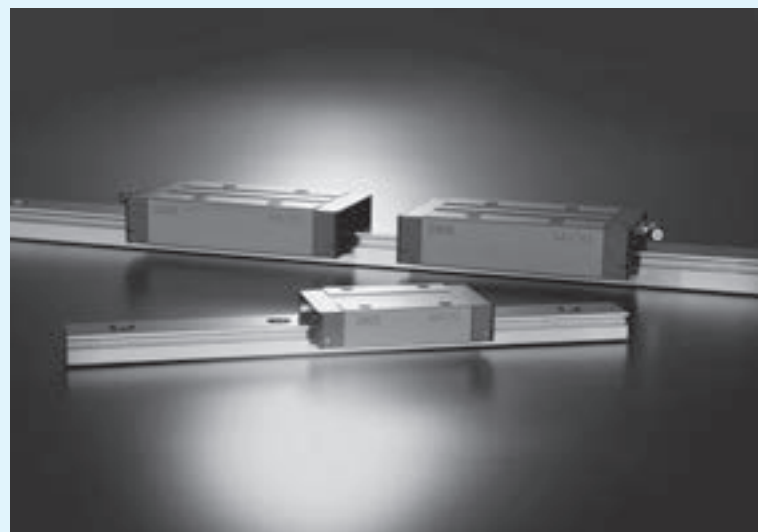


C-Lube Linear Way ME Linear Way E

ME • LWE



C-Lube Linear Way ME

ME



The aquamarine end plate is the symbol of maintenance free.

Track rail

Slide unit

Casing

C-Lube

Ball

End plate

Ball retaining band

End seal

Grease nipple

Linear Way E

LWE

Points

1 Compact and versatile series with utility

Versatile linear motion rolling guide that has achieved utility pursuing compactness in every aspect.

2 Wide range of variations for your needs

For details P.I-26

As two shapes of slide unit, flange type and block type (with small width) and 3 types with different slide unit length with same section are available, you can select an optimal product for the specifications of your machine and device.

3 Stainless steel selections superior in corrosion resistance are listed on lineup. For details P.I-43

Products made of stainless steel are highly resistant to corrosion, so that they are suitable for applications where rust prevention oil is not preferred, such as in cleanroom environment.

4 Achieved smooth and quiet motion Low Decibel Linear Way E

Due to resin separator built-in balls, Low Decibel Linear Way E achieved smooth and quiet motion by eliminating of direct contact of balls each other. This feature reduces noise level in factory and contributes to a human-friendly environment.

Identification Number and Specification

Example of an identification number

The specifications of ME and LWE (···Q) series are indicated by the identification number. Indicate the identification number, consisting of a model code, dimensions, a part code, a material code, a preload symbol, a classification symbol, an interchangeable code, and any supplemental codes for each specification to apply.

Non-interchangeable specification	1	2	3	4	5	1	6	7	8	9	10
Assembled set	ME	C	20	C1	R1000			T ₁	P		/FU
Interchangeable specification											
Single slide unit	ME	C	20	C1				T ₁	P	S1	/U
Single track rail (¹)	LWE		20		R1000				P	S1	/F
Assembled set	ME	C	20	C1	R1000			T ₁	P	S1	/FU

1 Model	Model code	Page II - 65
2 Length of slide unit		
3 Size	Dimensions	Page II - 65
4 Number of slide units	Part code	Page II - 65
5 Length of track rail		
6 Material type	Material code	Page II - 65
7 Preload amount	Preload symbol	Page II - 68
8 Accuracy class	Classification symbol	Page II - 68
9 Interchangeable	Interchangeable code	Page II - 69
10 Special specification	Supplemental code	Page II - 69

Note (¹) Indicate "LWE" for the model code of the single track rail regardless of the series and the combination of slide unit model.

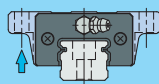
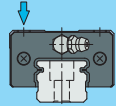
ME · LWE

Identification Number and Specification —Model · Length of Slide Unit · Size ·

1	Model	C-Lube Linear Way ME (ME series) Flange type mounting from bottom : ME Flange type mounting from top : MET Block type mounting from top : MES Linear Way E ⁽¹⁾ (LWE series) Flange type mounting from bottom : LWE Flange type mounting from top : LWET Block type mounting from top : LWES Low Decibel Linear Way E ⁽¹⁾ (LWE...Q series) Flange type mounting from bottom : LWE...Q Flange type mounting from top : LWET...Q Block type mounting from top : LWES...Q For applicable models and sizes, see Table 1. Indicate "LWE" for the model code of single track rail regardless of the series and the slide unit model to be combined. Note ⁽¹⁾ This model has no built-in C-Lube.	
2	Length of slide unit	Short : C Standard : No symbol Long : G	For applicable models and sizes, see Table 1.
3	Size	15,20,25,30,35,45	For applicable models and sizes, see Table 1.
4	Number of slide units	: C○	For an assembled set, indicates the number of slide units assembled on a track rail. For a single slide unit, only "C1" is specified.
5	Length of track rail	: R○	Indicate the length of track rail in mm. For standard and maximum lengths, see Tables 2.1 and 2.2.
6	Material type	High carbon steel made : No symbol Stainless steel made ⁽²⁾ : SL	For applicable models and sizes, see Table 1. Note ⁽²⁾ Mount a standard grease nipple (brass) on the stainless steel type, too. Stainless steel grease nipple is also available. If needed, please contact IKO.

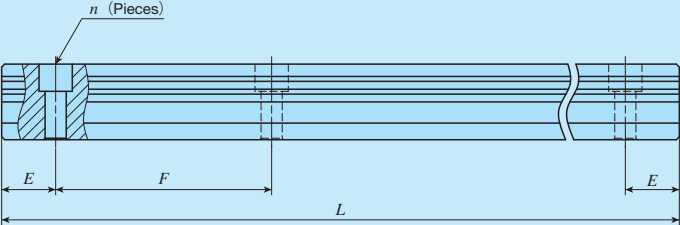
Number of Slide Unit · Length of Track Rail · Material—

Table 1 Models and sizes of ME and LWE (...Q) series

Material	Shape	Slide unit Length	Model	Size					
				15	20	25	30	35	45
High carbon steel made		Short	MEC	○	○	○	○	○	—
			LWEC	○	○	○	○	○	—
		Standard	ME	○	○	○	○	○	○
			LWE	○	○	○	○	○	○
			LWE...Q	○	○	○	○	○	—
		Long	MEG	○	○	○	○	—	—
			LWEG	○	○	○	○	—	—
		Short	METC	○	○	○	○	○	—
			LWETC	○	○	○	○	○	—
		Standard	MET	○	○	○	○	○	○
			LWET	○	○	○	○	○	○
			LWET...Q	○	○	○	○	○	—
		Long	METG	○	○	○	○	—	—
			LWETG	○	○	○	○	—	—
		Short	MESC	○	○	○	○	○	—
			LWESC	○	○	○	○	○	—
		Standard	MES	○	○	○	○	○	○
			LWES	○	○	○	○	○	○
			LWES...Q	○	○	○	○	○	—
		Long	MESG	○	○	○	○	—	—
			LWESG	○	○	○	○	—	—
Stainless steel made		Short	MEC...SL	○	○	○	○	—	—
			LWEC...SL	○	○	○	○	—	—
		Standard	ME...SL	○	○	○	○	—	—
			LWE...SL	○	○	○	○	—	—
		Long	MEG...SL	○	○	○	○	—	—
			LWEG...SL	○	○	○	○	—	—
		Short	METC...SL	○	○	○	○	—	—
			LWETC...SL	○	○	○	○	—	—
		Standard	MET...SL	○	○	○	○	—	—
			LWET...SL	○	○	○	○	—	—
		Long	METG...SL	○	○	○	○	—	—
			LWETG...SL	○	○	○	○	—	—
		Short	MESC...SL	○	○	○	○	—	—
			LWESC...SL	○	○	○	○	—	—
		Standard	MES...SL	○	○	○	○	—	—
			LWES...SL	○	○	○	○	—	—
		Long	MESG...SL	○	○	○	○	—	—
			LWESG...SL	○	○	○	○	—	—

Remark: For the models indicated in , the interchangeable specification is available.

Table 2.1 Standard and maximum lengths of high carbon steel track rails

						
unit: mm						
Identification number	ME 15 LWE 15	ME 20 LWE 20	ME 25 LWE 25	ME 30 LWE 30	ME 35 LWE 35	ME 45 LWE 45
Item	LWE 15...Q	LWE 20...Q	LWE 25...Q	LWE 30...Q	LWE 35...Q	LWE 45
Standard length L (n)	160 (3)	220 (4)	220 (4)	280 (4)	280 (4)	570 (6)
	220 (4)	280 (5)	280 (5)	440 (6)	440 (6)	885 (9)
	280 (5)	340 (6)	340 (6)	600 (8)	600 (8)	1 200 (12)
	340 (6)	460 (8)	460 (8)	760 (10)	760 (10)	1 620 (16)
	460 (8)	640 (11)	640 (11)	1 000 (13)	1 000 (13)	2 040 (20)
	640 (11)	820 (14)	820 (14)	1 240 (16)	1 240 (16)	2 460 (24)
	820 (14)	1 000 (17)	1 000 (17)	1 640 (21)	1 640 (21)	2 985 (29)
		1 240 (21)	1 240 (21)	2 040 (26)	2 040 (26)	
			1 600 (27)	2 520 (32)	2 520 (32)	
				3 000 (38)	3 000 (38)	
Pitch of mounting holes F	60	60	60	80	80	105
E ⁽¹⁾	20	20	20	20	20	22.5
Standard E dimensions ⁽²⁾	or higher	6	8	9	9	12
	below	36	38	39	50	64.5
Maximum length ⁽³⁾	1 600 (2 980)	2 200 (2 980)	2 980 (4 000)	3 000 (3 960)	3 000 (3 960)	2 985 (3 930)

Notes ⁽¹⁾ When specifying a butt-jointing track rail (supplemental code "/T"), pay attention to the E dimension at the butt-jointing part.
⁽²⁾ Not applicable to the track rail with female threads for bellows (supplemental code "/J").
⁽³⁾ Length up to the value in () can be produced. If needed, please contact IKO. The values in () is not applicable to LWE...Q series.

Remarks 1. A typical identification number is indicated, but is applied to all models of the same size.
2. Indicate "LWE" for the model code of single track rail regardless of the series and the slide unit model to be combined.
3. If not directed, E dimensions for both ends will be the same within the range of standard E dimensions. To change the dimensions, indicate the specified rail mounting hole positions "/E" of special specification. For more information, see page III -30.

Table 2.2 Standard and maximum lengths of stainless steel track rails

unit: mm				
Identification number	ME 15...SL LWE 15...SL	ME 20...SL LWE 20...SL	ME 25...SL LWE 25...SL	ME 30...SL LWE 30...SL
Item	LWE 15...SL	LWE 20...SL	LWE 25...SL	LWE 30...SL
Standard length L (n)	160 (3)	220 (4)	220 (4)	280 (4)
	220 (4)	280 (5)	280 (5)	440 (6)
	280 (5)	340 (6)	340 (6)	600 (8)
	340 (6)	460 (8)	460 (8)	760 (10)
	460 (8)	640 (11)	640 (11)	1 000 (13)
	640 (11)	820 (14)	820 (14)	
	820 (14)	1 000 (17)	1 000 (17)	
Pitch of mounting holes F	60	60	60	80
E ⁽¹⁾	20	20	20	20
Standard E dimensions ⁽²⁾	or higher	6	8	9
	below	36	38	49
Maximum length ⁽³⁾	1 200 (1 600)	1 200 (1 960)	1 200 (1 960)	1 200 (1 960)

Notes ⁽¹⁾ When specifying a butt-jointing track rail (supplemental code "/T"), pay attention to the E dimension at the butt-jointing part.
⁽²⁾ Not applicable to the track rail with female threads for bellows (supplemental code "/J").
⁽³⁾ Length up to the value in () can be produced. If needed, please contact IKO.

Remarks 1. A typical identification number is indicated, but is applied to all models of the same size.
2. Indicate "LWE" for the model code of single track rail regardless of the series and the slide unit model to be combined.
3. If not directed, E dimensions for both ends will be the same within the range of standard E dimensions, excluding standard length L (n). To change the dimensions, indicate the specified rail mounting hole positions "/E" of special specification. For more information, see page III -30.

7 Preload amount	Clearance	: T _c	Specify this item for an assembled set or a single slide unit.
	Standard	: No symbol	For details of the preload amount, see Table 3.
	Light preload	: T ₁	For applicable combinations of accuracy class and preload amount, see Table 4.
	Medium preload	: T ₂	
8 Accuracy class	Ordinary	: No symbol	For interchangeable specification products, assemble a slide unit and a track rail of the same accuracy class.
	High	: H	For details of accuracy class, see Table 5.
	Precision	: P	
	Super precision	: SP	For applicable combinations of accuracy class and preload amount, see Table 4.

Table 3 Preload amount

Item	Preload symbol	Preload amount N	Operational conditions
Clearance	T _c	0 ⁽¹⁾	• Very light motion • To absorb slight errors
Standard	(No symbol)	0 ⁽²⁾	• Light and precise motion • Almost no vibrations
Light preload	T ₁	0.02C ₀	• Load is evenly balanced • Light and precise motion
Medium preload	T ₂	0.05C ₀	• Medium vibration • Medium overhung load

Notes ⁽¹⁾ Clearance of about 10 μm
⁽²⁾ Indicates zero or minimal amount of preload
Remark: C₀ indicates the basic static load rating.

Table 4 Combination of accuracy class and preload

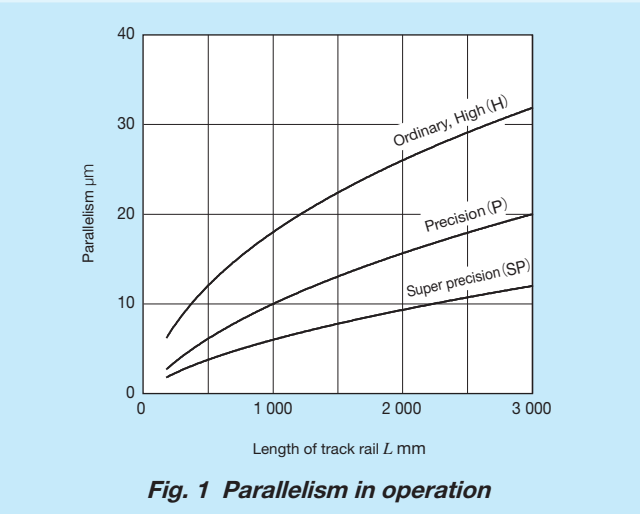
Classification (classification symbol)	Ordinary	High	Precision	Super precision
Preload type (preload symbol)	(No symbol)	(H)	(P)	(SP)
Clearance (T _c) ⁽¹⁾	○	—	—	—
Standard (no symbol)	○	○	○	○
Light preload (T ₁)	—	○	○	○
Medium preload (T ₂) ⁽¹⁾	—	○	○	○

Note ⁽¹⁾ Not applicable to LWE...Q series.
Remark: The mark  indicates that interchangeable specification products are available.

Table 5 Tolerance and allowance

unit: mm				
Class (classification symbol)	Ordinary	High	Precision	Super precision
Item	(No symbol)	(H)	(P)	(SP)
Dim. H tolerance	±0.080	±0.040	±0.020	±0.010
Dim. N tolerance	±0.100	±0.050	±0.025	±0.015
Dim. variation of H ⁽¹⁾	0.025	0.015	0.007	0.005
Dim. variation of N ⁽¹⁾	0.030	0.020	0.010	0.007
Dim. variation of H for multiple assembled sets ⁽²⁾	0.045	0.035	0.025	—
Parallelism in operation of the slide unit C surface to A surface	See Fig. 1.			
Parallelism in operation of the slide unit D surface to B surface	See Fig. 1.			

Notes ⁽¹⁾ It means the size variation between slide units mounted on the same track rail.
⁽²⁾ Applicable to the interchangeable specification.



9	Interchangeable	S1 specification	: S1	This is specified for the interchangeable specifications. Assemble a track rail and a slide unit with the same interchangeable code. When using in combination with different interchangeable codes, please contact IKO. Note that the combination of interchangeable codes will not have any effect on accuracy. For applicable models and sizes, see Table 1. "No symbol" is indicated for non-interchangeable specification.
		S2 specification	: S2	
		Non-interchangeable specification	: No symbol	
10	Special specification	/A, /BS, /D, /E, /F, /I, /JO, /LO, /LFO, /MA, /M4, /N, /Q, /RE, /T, /U, /VO, /WO, /YO, /ZO		For applicable special specifications, see Tables 6.1, 6.2, 6.3, and 6.4. For combination of multiple special specifications, see Table 7. For details of special specifications, see page III-29.

Table 6.1 Application of special specifications (Interchangeable specification, single slide unit)

Special specification	Supplemental code	Size					
		15	20	25	30	35	45
Female threads for bellows ⁽¹⁾	/JO	○	○	○	○	○	○
No end seal	/N	○	○	○	○	○	○
With C-Lube plate ⁽²⁾	/Q	○	○	○	○	○	○
Special environment seal ⁽²⁾	/RE	○	○	○	○	×	×
Under seal	/U	○	○	○	○	○	○
Double end seals	/VO	○	○	○	○	○	○
Scrapers	/ZO	○	○	○	○	○	○

Notes ⁽¹⁾ Not applicable to stainless steel made products.
⁽²⁾ Applicable to LWE series.

Table 6.2 Application of special specifications (Interchangeable specification, single track rail)

Special specification	Supplemental code	Size					
		15	20	25	30	35	45
Specified rail mounting hole positions	/E	○	○	○	○	○	○
Caps for rail mounting holes	/F	○	○	○	○	○	○
Female threads for bellows ⁽¹⁾	/J	○	○	○	○	○	○
Black chrome surface treatment	/LR	○	○	○	○	○	○
With track rail mounting bolt	/MA	○	○	○	○	○	○
Changed size of mounting holes	/M4	○	×	×	×	×	×
Butt-jointing track rails	/T	○	○	○	○	○	○

Note ⁽¹⁾ Not applicable to stainless steel made products.

Table 6.3 Application of special specifications (Interchangeable specification, assembled set)

Special specification	Supplemental code	Size					
		15	20	25	30	35	45
Stainless steel end plate ⁽¹⁾	/BS	○	○	○	○	×	×
Opposite reference surfaces arrangement	/D	○	○	○	○	○	○
Specified rail mounting hole positions	/E	○	○	○	○	○	○
Caps for rail mounting holes	/F	○	○	○	○	○	○
Female threads for bellows ⁽²⁾	/JO	○	○	○	○	○	○
Black chrome surface treatment	/LO	○	○	○	○	○	○
Fluorine black chrome surface treatment	/LFO	○	○	○	○	○	○
With track rail mounting bolt	/MA	○	○	○	○	○	○
Changed size of mounting holes	/M4	○	×	×	×	×	×
No end seal	/N	○	○	○	○	○	○
With C-Lube plate ⁽¹⁾	/Q	○	○	○	○	○	○
Special environment seal ⁽¹⁾	/RE	○	○	○	○	×	×
Butt-jointing track rails	/T	○	○	○	○	○	○
Under seal	/U	○	○	○	○	○	○
Double end seals	/VO	○	○	○	○	○	○
Specified grease ⁽³⁾	/YO	○	○	○	○	○	○
Scrapers	/ZO	○	○	○	○	○	○

Notes ⁽¹⁾ Applicable to LWE series.
⁽²⁾ Not applicable to stainless steel made products.
⁽³⁾ ME series is applicable only to /YCG.

Table 6.4 Application of special specifications (Non-interchangeable specification)

Special specification	Supplemental code	Size					
		15	20	25	30	35	45
Butt-jointing track rails ⁽¹⁾	/A	○	○	○	○	○	○
Stainless steel end plate ⁽²⁾	/BS	○	○	○	○	×	×
Opposite reference surfaces arrangement	/D	○	○	○	○	○	○
Specified rail mounting hole positions	/E	○	○	○	○	○	○
Caps for rail mounting holes	/F	○	○	○	○	○	○
Inspection sheet	/I	○	○	○	○	○	○
Female threads for bellows	/JO	○	○	○	○	○	○
Black chrome surface treatment	/LO	○	○	○	○	○	○
Fluorine black chrome surface treatment	/LFO	○	○	○	○	○	○
With track rail mounting bolt	/MA	○	○	○	○	○	○
Changed size of mounting holes	/M4	○	×	×	×	×	×
No end seal ⁽¹⁾	/N	○	○	○	○	○	○
With C-Lube plate ⁽³⁾	/Q	○	○	○	○	○	○
Special environment seal ⁽²⁾	/RE	○	○	○	○	×	×
Under seal ⁽¹⁾	/U	○	○	○	○	○	○
Double end seals	/VO	○	○	○	○	○	○
A group of multiple assembled sets	/WO	○	○	○	○	○	○
Specified grease ⁽⁴⁾	/YO	○	○	○	○	○	○
Scrapers	/ZO	○	○	○	○	○	○

Notes ⁽¹⁾ Not applicable to LWE...Q series.
⁽²⁾ Applicable to LWE series.
⁽³⁾ Applicable to LWE (...Q) series.
⁽⁴⁾ ME series is applicable only to /YCG.

Table 7 Combination of supplemental codes

BS	○																		
D	○	○																	
E	—	○	—																
F	○	○	○	○															
I	○	○	○	○	○														
J	○	○	○	○	○	○													
L	○	○	○	○	○	○	○												
LF	○	○	○	○	○	○	○	○	—										
MA	○	○	○	○	○	○	○	○	○	○									
M4	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
N	○	○	○	○	○	—	○	—	○	○	○	○	○	○	○	○	○	○	○
Q	○	○	○	○	○	○	○	○	—	○	○	○	○	○	○	○	○	○	○
RE	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
T	—	○	○	○	○	○	—	—	○	○	○	○	○	○	○	○	○	○	○
U	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
V	○	○	○	○	○	○	○	●	○	○	○	○	○	○	○	○	○	○	○
W	○	○	○	—	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Y	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Z	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
	A	BS	D	E	F	I	J	L	LF	MA	M4	N	Q	RE	T	U	V	W	Y

Note ⁽¹⁾ When combining "/MA" and "/M4", indicate "/MA4".
Remarks 1. The combination of "—" shown in the table is not available.
2. Contact IKO for the combination of the interchangeable specification marked with ●.
3. When using multiple types for combination, please indicate by arranging the symbols in alphabetical order.

Table 8 Dimension of female threads for bellows (Supplemental code Single unit: /J Assembled set: /J /JJ)

unit: mm																	
Identification number			Slide unit								Track Rail						
			a ₁	a ₂	b ₁	b ₂	b ₃	b ₄	M ₁ ×depth	L ₁ ⁽²⁾	H ₃	a ₃	a ₄	M ₂ ×depth			
ME(T)C 15	LWE(T)C 15	—	3	12	18	16	12	28	M3×6	58	5.7	4	7	M3× 6			
ME(T) 15	LWE(T) 15	LWE(T) 15…Q			9					3					74		
ME(T)G 15	LWE(T)G 15	—													87		
MESC 15	LWESC 15	—				58											
MES 15	LWES 15	LWES 15…Q				74											
MESG 15	LWESG 15	—				87											
ME(T)C 20	LWE(T)C 20	—	3	15	19.5	20	12.5	34	M3×6	64	6	4	8	M3× 6			
ME(T) 20	LWE(T) 20	LWE(T) 20…Q			11					4					83		
ME(T)G 20	LWE(T)G 20	—													99		
MESC 20	LWESC 20	—				64											
MES 20	LWES 20	LWES 20…Q				83											
MESG 20	LWESG 20	—				99											
ME(T)C 25	LWE(T)C 25	—	3.5	17	23.5	26	16.5	40	M3×6	76	7	5	9	M4× 8			
ME(T) 25	LWE(T) 25	LWE(T) 25…Q			11					4					100		
ME(T)G 25	LWE(T)G 25	—													119		
MESC 25	LWESC 25	—				76											
MES 25	LWES 25	LWES 25…Q				100											
MESG 25	LWESG 25	—				119											
ME(T)C 30	LWE(T)C 30	—	5	17	28	34	20	50	M3×6	83	11	6	14	M4× 8			
ME(T) 30	LWE(T) 30	—			20	5				112							
—	—	LWE(T) 30…Q								111							
ME(T)G 30	LWE(T)G 30	—								144							
MESC 30	LWESC 30	—								83							
MES 30	LWES 30	—								112							
—	—	LWES 30…Q								111							
MESG 30	LWESG 30	—	144														
ME(T)C 35	LWE(T)C 35	—	6	20	30	40	20	60	M3×6	93	13	7	15	M4× 8			
ME(T) 35	LWE(T) 35	—			15					5					126		
—	—	LWE(T) 35…Q													125		
MESC 35	LWESC 35	—				93											
MES 35	LWES 35	—				126											
—	—	LWES 35…Q				125											
ME(T) 45	LWE(T) 45	—	7	26	35	50	23	74	M4×8	138	15	8	19	M5×10			
MES 45	LWES 45	—			18										6		

Notes ⁽¹⁾ The specification and mounting positions of grease nipple are different from those of the standard specification product. Provided grease nipple for size 15 models is NPB2 type (special specification).
For details of dimensions, please contact IKO.
⁽²⁾ Dimensions of the specification that female threads for bellows are fitted to both ends of the slide unit are indicated.
Remark: This is also applicable to stainless steel models of the same size.

Table 9 Track rail mounting bolt size (Supplemental code /MA)

Size	Bolt size for track rail
15	M 3×16 M 4×16 ⁽¹⁾
20	M 5×16
25	M 6×20
30	M 6×25
35	M 8×30
45	M10×35

Note ⁽¹⁾ Applicable to the track rail of supplemental code "/M4" of special specification.
Remarks 1. Hexagon socket head bolts equivalent to JIS B 1176
2. For stainless steel model, stainless steel made bolts are appended.

Table 10 Changed dimensions of mounting holes (Supplemental code /M4)

unit: mm			
Size	d ₃	d ₄	h
15	4.5	8	6

Table 11 Dimension of slide unit with C-Lube plate (Supplemental code /Q)

unit: mm			
Identification number		L ₁	L ₄
LWEC 15	—	52	55
LWE 15	—	68	71
—	LWE15...Q		70
LWEG 15	—	81	83
LWEC 20	—	58	70
LWE 20	LWE20...Q	78	90
LWEG 20	—	94	105
LWEC 25	—	70	82
LWE 25	LWE25...Q	94	106
LWEG 25	—	113	125
LWEC 30	—	80	91
LWE 30	LWE30...Q	109	119
LWEG 30	—	141	151
LWEC 35	—	90	102
LWE 35	—	123	135
—	LWE35...Q	124	
LWE 45	—	138	148

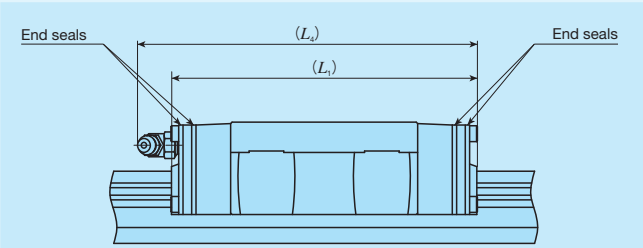
Remarks 1. The dimensions of the slide unit with C-Lube at both ends are indicated.
2. A typical identification number is indicated, but is applied to all LWE (...Q) series models of the same size.

Table 12 H₁ dimension with under seal (Supplemental code /U)

unit: mm			
Identification number		H ₁	
ME 15	LWE 15	5	
ME 20	LWE 20	5	
ME 25	LWE 25	6	
ME 30	—	9	
—	LWE 30	7	
—	LWEC 30	8.5	
ME 35	—	10	
—	LWE 35	8	
—	LWEC 35	9.5	
ME 45	—	13	
—	LWE 45	14	

Remarks 1. A typical identification number is indicated, but is applied to all models of the same size.
2. LWE 30 and LWE 35 have different H₁ dimensions only when the slide unit length is short.

Table 13 Dimension of slide unit with double end seals
(Supplemental code Single unit: /V
Assembled set: /V /VV)

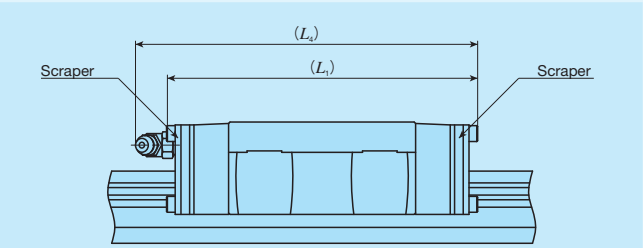


unit: mm

Identification number			L ₁	L ₄
MEC 15	LWEC 15	—	48	50
ME 15	LWE 15	LWE15···Q	64	66
MEG 15	LWEG 15	—	76	78
MEC 20	LWEC 20	—	54	68
ME 20	LWE 20	LWE20···Q	73	87
MEG 20	LWEG 20	—	89	103
MEC 25	LWEC 25	—	67	80
ME 25	LWE 25	LWE25···Q	91	104
MEG 25	LWEG 25	—	110	123
MEC 30	LWEC 30	—	78	89
ME 30	LWE 30	LWE30···Q	107	118
MEG 30	LWEG 30	—	138	150
MEC 35	LWEC 35	—	88	101
ME 35	LWE 35	LWE35···Q	121	134
ME 45	LWE 45	—	137	148

Remarks 1. The dimensions of the slide unit with double end seals at both ends are indicated.
2. A typical identification number is indicated, but is applied to all models of the same size.

Table 14 Dimension of slide unit with scrapers
(Supplemental code Single unit: /Z
Assembled set: /Z /ZZ)



unit: mm

Identification number			L ₁	L ₄
MEC 15	LWEC 15	—	48	50
ME 15	LWE 15	LWE15···Q	64	66
MEG 15	LWEG 15	—	77	79
MEC 20	LWEC 20	—	55	69
ME 20	LWE 20	LWE20···Q	75	88
MEG 20	LWEG 20	—	91	104
MEC 25	LWEC 25	—	69	81
ME 25	LWE 25	LWE25···Q	93	105
MEG 25	LWEG 25	—	112	124
MEC 30	LWEC 30	—	79	90
ME 30	LWE 30	—	108	119
—	—	LWE30···Q	109	
MEG 30	LWEG 30	—	140	151
MEC 35	LWEC 35	—	89	101
ME 35	LWE 35	—	122	134
—	—	LWE35···Q	123	135
ME 45	LWE 45	—	138	148

Remarks 1. The dimensions of the slide unit with scraper at both ends are indicated.
2. A typical identification number is indicated, but is applied to all models of the same size.

Lubrication

Lithium-soap base grease with extreme-pressure additive (Alvania EP grease 2 [Shell Lubricants Japan K.K.]) is pre-packed in ME and LWE (···Q) series. Additionally, ME series has C-Lube placed in the recirculation part of balls, so that the interval for reapplying lubricant can be extended and maintenance works such as grease job can be reduced significantly.
ME and LWE (···Q) series have grease nipple as indicated in Table 15. Supply nozzles fit to each shapes of grease nipple are also available. For order of these parts for lubrication, see Table 14.1 on page Ⅲ-23 and Table 15 on page Ⅲ-24.

Table 15 Parts for lubrication

Size	Grease nipple type ⁽¹⁾	Applicable supply nozzle type		Bolt size of female threads for piping
15	A-M4	A-5120V B-5120V	A-5240V B-5240V	M4
20	B-M6	Grease gun available on the market		M6
25				
30				
35	JIS type 4			PT1/8
45				

Note ⁽¹⁾ For grease nipple specification, see Tables 14.1 and 14.2 on page Ⅲ-23.
Remark: Stainless steel grease nipple is also available. If needed, please contact IKO.

Dust Protection

The slide units of ME and LWE (···Q) series are equipped with end seals as standard for dust protection. However, if large amount of contaminant or dust are floating, or if large particles of foreign substances such as chips or sand may adhere to the track rail, it is recommended to cover the whole unit with bellows or telescope type shield, etc.
ME series and LWE (···Q) series are provided with specific bellows. The bellows are easy to mount and provide excellent dust protection. If needed, please refer to Ⅲ-26 for ordering.

Precaution for Use

① Mounting surface, reference mounting surface, and typical mounting structure

When mounting the ME and LWE (···Q) series, properly align the reference mounting surface B and D of the track rail and slide unit with the reference mounting surface of the table and bed and fix them. (See Fig. 2)
The reference mounting surfaces B and D and mounting surfaces A and C are precisely ground. Machining the mounting surface of the table and bed, such as machine or device, to high accuracy and mounting them properly will ensure stable linear motion with high accuracy.
Reference mounting surface of the slide unit is the opposite side of the  mark. The track rail reference mounting surface is identified by locating the  mark on the top surface of the track rail. It is the side surface above the mark (in the direction of the arrow). (See Fig. 3.)

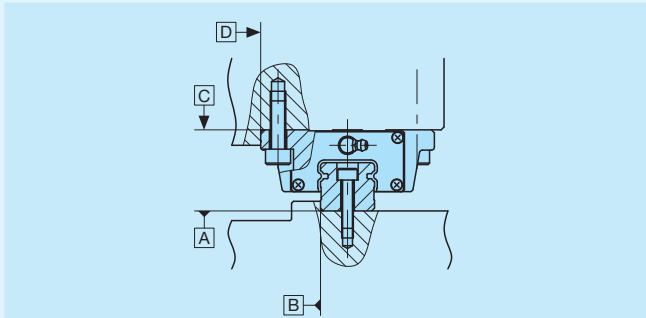


Fig. 2 Reference mounting surface and typical mounting structure

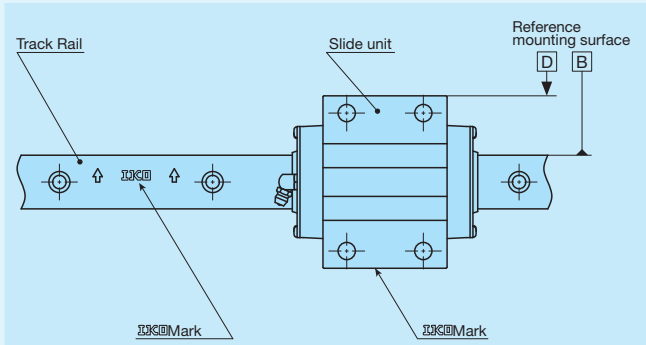


Fig. 3 Reference mounting surface

② Shoulder height and corner radius of the reference mounting surface

For the opposite corner of the mating reference mounting, it is recommended to have relieved fillet as indicated in Fig. 4. Recommended value for the shoulder height on the mating side is indicated in Table 17.

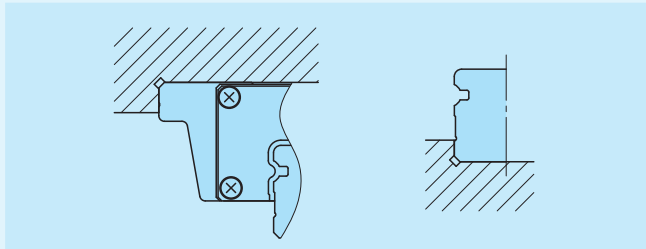


Fig. 4 Corner of the mating reference mounting

③ Tightening torque for fixing screw

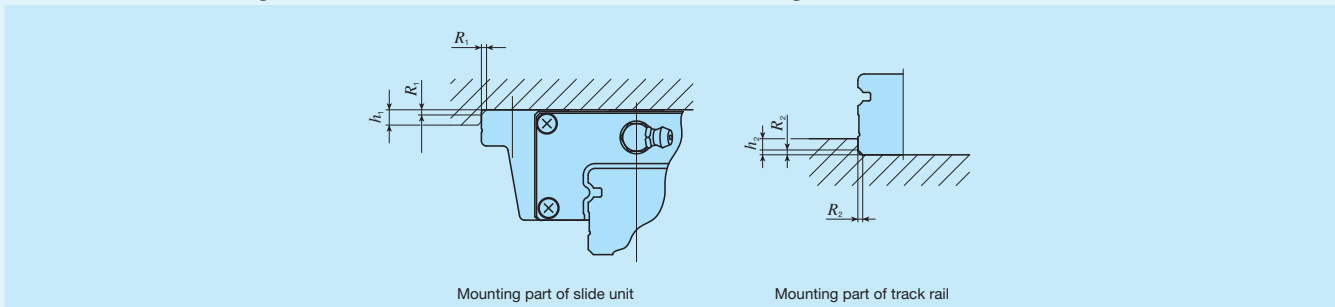
Typical tightening torque for mounting of the ME and LWE (···Q) series to the steel mating member material is indicated in Table 16. When vibration and shock of the machine or device are large, fluctuating load is large, or moment load is applied, fix it by using the torque 1.2 to 1.5 times larger than the value indicated in the table as necessary. If the mating member material is cast iron or aluminum alloy, reduce the tightening torque depending on the strength characteristics of the mating member material.

Table 16 Tightening torque for fixing screw

Bolt size	Tightening torque N · m	
	High carbon steel-made screw	Stainless steel-made screw
M 3×0.5	1.8	1.1
M 4×0.7	4.1	2.5
M 5×0.8	8.0	5.0
M 6×1	13.6	8.5
M 8×1.25	32.7	20.4
M10×1.5	63.9	40
M12×1.75	110	—

Remark: The tightening torque is calculated based on strength division 12.9 and property division A2-70.

Table 17 Shoulder height and corner radius of the reference mounting surface



unit: mm

Size	Mounting part of slide unit		Mounting part of track rail	
	Shoulder height h ₁	Corner radius R ₁ (maximum)	Shoulder height h ₂	Corner radius R ₂ (maximum)
15	4	1 (0.5) ⁽¹⁾	3	0.5
20	5	1 (0.5) ⁽¹⁾	3	0.5
25	6	1	4	1
30	8	1	5	1
35	8	1	6	1
45	8	1.5	7	1.5

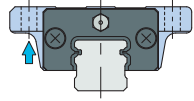
Note ⁽¹⁾ The values in () are applied to MES and LWES (···Q).

1N=0.102kgf=0.2248lbs.
1mm=0.03937inch

Flange type mounting from bottom

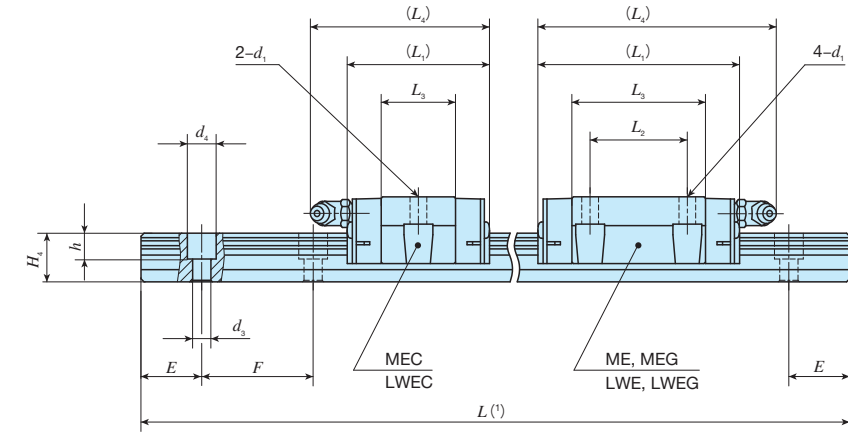
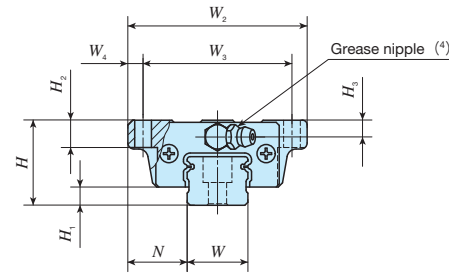
ME • LWE

Shape



Size

15	20	25
30	35	45



Identification number		Interchangeable	Mass (Ref.)		Dimensions of assembly mm			Dimensions of slide unit mm											Dimensions of track rail mm							Recommended mounting bolt for track rail ⁽²⁾ mm	Basic dynamic load rating ⁽³⁾	Basic static load rating ⁽³⁾	Static moment rating ⁽³⁾																																																																				
ME series	LWE series (No C-Lube)		Slide unit kg	Track rail kg/m	H	H ₁	N	W ₂	W ₃	W ₄	L ₁	L ₂	L ₃	L ₄	d ₁		H ₂	H ₃	W	H ₄	d ₃	d ₄	h	E	F				Bolt size×ℓ	C N	C ₀ N	T ₀ N·m	T _x N·m	T _y N·m																																																															
MEC 15	LWEC 15	○	0.11	1.57	24	5.8	18.5	52	41	5.5	41	—	22.4	45	4.5						3.6 (4.5)	6.5 (8)	4.5 (6)	20	60	M3×16 (M4×16)	5 240	5 480	43.8	21.3 149	21.3 149																																																																		
MEC 15…SL	LWEC 15…SL	○																																																																																															
ME 15	LWE 15	○	0.18								5	61	7	4.5													15	14.5	3.6 (4.5)	6.5 (8)	4.5 (6)	20	60																																																																
ME 15…SL	LWE 15…SL	○																																																																																															
—	LWE 15…Q	—	0.24								5	73	7	4.5													15	14.5	3.6 (4.5)	6.5 (8)	4.5 (6)	20	60																																																																
MEG 15	LWEG 15	○																																																																																															
MEG 15…SL	LWEG 15…SL	○																																																																																															
MEC 20		○	0.18	2.28	28	6	19.5	59	49	5	47	—	24.7	58	5.5						6	9.5	8.5	20	60	M5×16	7 580	7 340	78.9	31.5 235	31.5 235																																																																		
	LWEC 20	○											24.5																																																																																				
MEC 20…SL		○											24.7																																																																																				
	LWEC 20…SL	○											24.5																																																																																				
ME 20		○	0.30								2.28	28	6	19.5													59	49	5	67	32	44.2	78	5.5						6	9.5	8.5	20	60	M5×16	11 600	13 400	145	95.6 566	95.6 566																																															
	LWE 20	○																														44																																																																	
ME 20…SL		○																														44.2																																																																	
	LWE 20…SL	○																														44																																																																	
—	LWE 20…Q	—	0.40																											2.28	28	6	19.5													59	49	5	83	45	60.1	94	5.5						6	9.5	8.5	20	60	M5×16	10 500		197	172 930	172 930																												
MEG 20		○																																																	59.9																																														
	LWEG 20	○																																																	60.1																																														
MEG 20…SL		○																																																	60.1																																														
	LWEG 20…SL	○																																																																																															

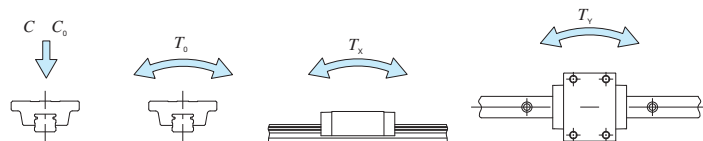
Notes (1) Track rail lengths L are shown in Tables 2.1 and 2.2 on page II - 67.

(2) Track rail mounting bolts are not appended. Hexagon socket head bolts of JIS B 1176 with strength division 12.9 are recommended.

⁽³⁾ The direction of basic dynamic load rating (C), basic static load rating (C_0), and static moment rating (T_0 , T_x , T_y) are shown in the sketches below. The upper values of T_x and T_y are for one slide unit and the lower values are for two slide units in close contact.

(4) The shapes of grease nipple vary by size. The specifications are shown in Table 15 on page II - 73.

Remark: The value in () represents dimensions when the track rail mounting hole dimension is set for M4 holes. Indicate the identification number with /M4 at the end.



Example of identification number of assembled set

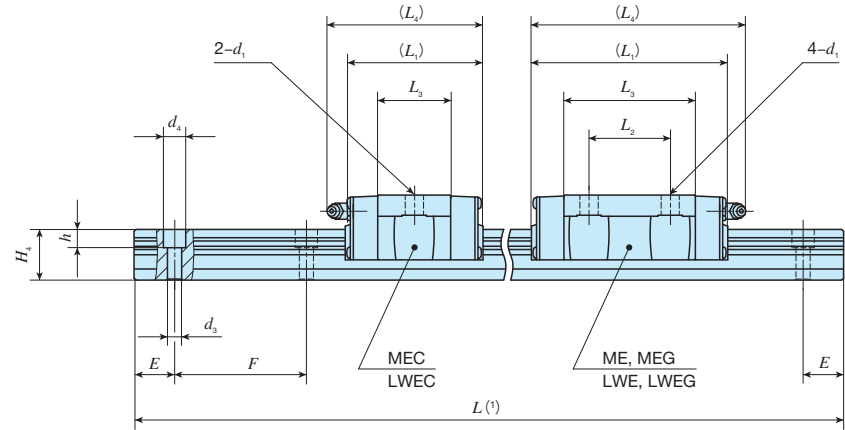
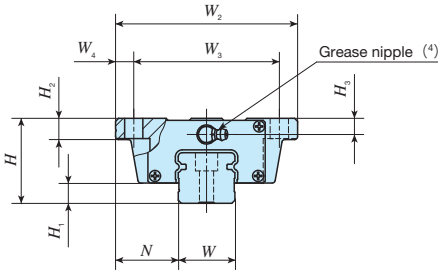
Model code		Dimensions	Part code		Model code	Material code	Preload symbol	Classification symbol	Interchangeable code	Supplemental code
<u>ME</u>	<u>G</u>	<u>15</u>	<u>C2</u>	<u>R340</u>	<u> </u>	<u> </u>	<u>T₁</u>	<u>P</u>	<u> </u>	<u>/U</u>
1	2	3	4	5	1	6	7	8	9	10

① Model		③ Size		⑦ Preload amount		⑨ Interchangeable	
ME	Flange type mounting from bottom	15, 20		T _C	Clearance	No symbol	Non-interchangeable specification
LWE				No symbol	Standard	S1	S1 specification
LWE...Q				T ₁	Light preload	S2	S2 specification
		④ Number of slide unit (2)		T ₂		Medium preload	
② Length of slide unit		⑤ Length of track rail (340 mm)		⑧ Accuracy class		⑩ Special specification	
C	Short			No symbol		Ordinary	
No symbol	Standard			H		High	
G	Long			P		Precision	
				SP		Super precision	
		⑥ Material type					
		No symbol	High carbon steel made				
		SL	Stainless steel made				

IKO C-Lube Linear Way ME

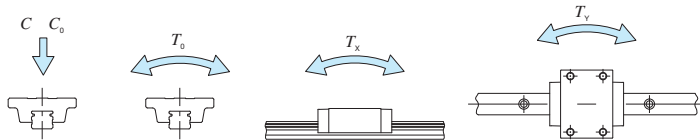
Flange type mounting from bottom

Shape	ME · LWE		
Size	15	20	25
	30	35	45



Identification number		Interchangeable	Mass (Ref.)		Dimensions of assembly mm			Dimensions of slide unit mm										Dimensions of track rail mm								Recommended mounting bolt for track rail ⁽²⁾ mm	Basic dynamic load rating ⁽³⁾	Basic static load rating ⁽³⁾	Static moment rating ⁽³⁾																																			
ME series	LWE series (No C-Lube)		Slide unit kg	Track rail kg/m	H	H ₁	N	W ₂	W ₃	W ₄	L ₁	L ₂	L ₃	L ₄	d ₁		H ₂	H ₃	W	H ₄	d ₃	d ₄	h	E	F				Bolt size× ℓ	C N	C ₀ N	T ₀ N・m	T _x N・m	T _y N・m																														
MEC 25	LWEC 25	○	0.33	3.09	33	7	25	73	60	6.5	59	—	32	70	7											M 6×20	12 400	12 300	153	71.8 480	71.8 480																																	
MEC 25…SL	LWEC 25…SL	○									83	35	56	94													10	6.5	23	19	7	11	9	20	60	18 100	21 100	262	1 090	195	1 090																							
ME 25	LWE 25	○																																		15 500	19 400	240	1 010	175	1 010																							
ME 25…SL	LWE 25…SL	○				6					102	50	75	113																												22 200	28 200	349	336 1 740	336 1 740																		
—	LWE 25…Q	—																																		7																												
MEG 25	LWEG 25	○	0.73	5.09	42	10	31	90	72	9	68	—	36	78	9											M 6×25										20 600	18 800	287	129 855	129 855																								
MEC 30…SL	LWEC 30…SL	○									97	40	64.8	107													10	8	28	25	7	11	9	20	80	29 500	31 300	479	1 920	328	1 920																							
ME 30	LWE 30	○																																								96	106																					
ME 30…SL	LWE 30…SL	○									129	60	96.5	139																														21 600	26 400	398	278 1 580	278 1 580																
—	LWE 30…Q	—																																								0.97	5.04						9	106														
MEG 30	LWEG 30	○	1.50	5.09	42	10	31	90	72	9	129	60	96.5	139	9											M 6×25																39 200	47 000	718	704 3 690	704 3 690																		
MEG 30…SL	LWEG 30…SL	○									111	50	74.6	123													13	10	34	28	9	14	12	20	80	42 900	44 700	686	448 2 660	412 2 450																								
MEC 35	LWEC 35	○																																							78	—	41.6	90	110	76.6	122	30 500	37 600	687	482 2 550	482 2 550												
ME 35	LWE 35	○									1.52	6.84	48	11																																							33	100	82	9	111	50	74.6	123	9	13	10	34
—	LWE 35…Q	—																																							1.53	6.84	48	11	33	100	82	9	111	50	74.6	123												
ME 45	LWE 45	○	2.46	11.2	60	14	37.5	120	100	10	125	60	81.4	136	11		15	13	45	34	11	17.5	14	22.5	105	M10×35															61 100	60 200	1 210	672 4 070	618 3 750																			

- Notes (1) Track rail lengths L are shown in Tables 2.1 and 2.2 on page II – 67.
(2) Track rail mounting bolts are not appended. Hexagon socket head bolts of JIS B 1176 with strength division 12.9 are recommended.
(3) The direction of basic dynamic load rating (C), basic static load rating (C_0), and static moment rating (T_0 , T_x , T_y) are shown in the sketches below. The upper values of T_x and T_y are for one slide unit and the lower values are for two slide units in close contact.
(4) The shapes of grease nipple vary by size. The specifications are shown in Table 15 on page II – 73.



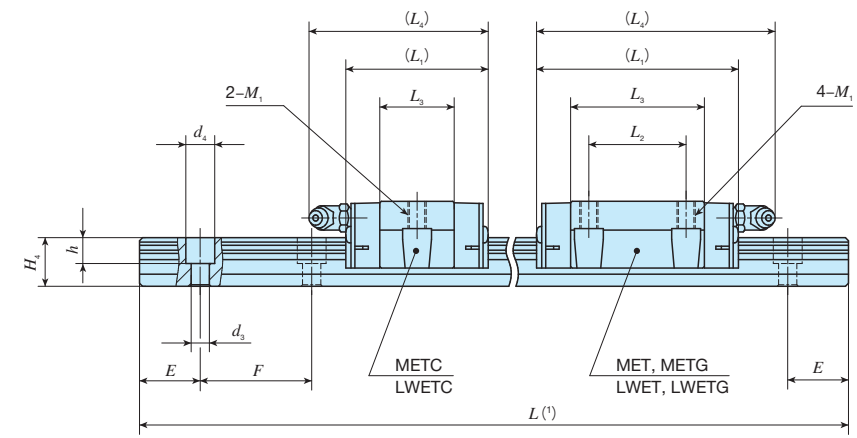
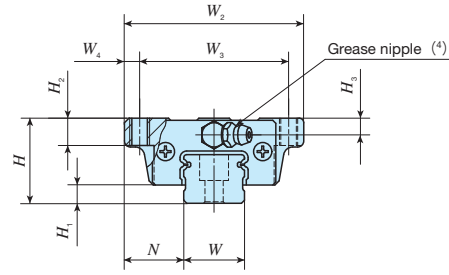
Example of identification number of assembled set

Model code	Dimensions	Part code	Model code	Material code	Preload symbol	Classification symbol	Interchangeable code	Supplemental code
ME	G	30	C2	R440	T1	P	—	/U
1	2	3	4	5	6	7	8	9

① Model ME LWE LWE...Q	② Length of slide unit C Short No symbol Standard G Long	③ Size 25, 30, 35, 45	④ Number of slide unit (2)	⑤ Length of track rail (440 mm)	⑥ Material type No symbol High carbon steel made SL Stainless steel made	⑦ Preload amount T0 Clearance No symbol Standard T1 Light preload T2 Medium preload	⑧ Accuracy class No symbol Ordinary H High P Precision SP Super precision	⑨ Interchangeable No symbol Non-interchangeable specification S1 S1 specification S2 S2 specification	⑩ Special specification A, BS, D, E, F, I, J, L, LF, MA N, Q, RE, T, U, V, W, Y, Z
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Flange type mounting from top

Shape			
Size	15 30	20 35	25 45



Identification number		Interchangeable	Mass (Ref.)		Dimensions of assembly mm			Dimensions of slide unit mm											Dimensions of track rail mm							Recommended mounting bolt for track rail ⁽²⁾ mm	Basic dynamic load rating ⁽³⁾	Basic static load rating ⁽³⁾	Static moment rating ⁽³⁾																			
ME series	LWE series (No C-Lube)		Slide unit kg	Track rail kg/m	H	H ₁	N	W ₂	W ₃	W ₄	L ₁	L ₂	L ₃	L ₄	M ₁		H ₂	H ₃	W	H ₄	d ₃	d ₄	h	E	F				Bolt size×ℓ	C N	C ₀ N	T ₀ N・m	T _x N・m	T _y N・m														
METC 15	LWETC 15	○	0.11	1.57	24	5.8	18.5	52	41	5.5	41	—	22.4	45	M5					14.5	3.6 (4.5)	6.5 (8)	4.5 (6)	20	60	M3×16 (M4×16)	5 240	5 480	43.8	21.3 149	21.3 149																	
METC 15…SL	LWETC 15…SL	○									0.18	5	61	7													4.5	15	14.5	3.6 (4.5)	6.5 (8)	4.5 (6)	20	60	7 640	9 390	75.1	57.6 333	57.6 333									
MET 15	LWET 15	○																																	57	26	38.4	61	6 550	8 610	68.9	53.0 307	53.0 307					
MET 15…SL	LWET 15…SL	○	70			36																													51.1	73	9 340	12 500	100	99.5 533	99.5 533							
—	LWET 15…Q	—	0.24			5.8					73	9	5.5	20													16	6	9.5	8.5	20	60	M5×16	7 580	7 340	78.9	31.5 235	31.5 235										
METG 15	LWETG 15	○																																47					—	24.7	58	11 600	13 400	145	95.6 566	95.6 566		
METG 15…SL	LWETG 15…SL	○		47	—		24.5	78	M6	9					5.5	20	16	6	9.5	8.5	20	60	M5×16	10 500	18 300	197																					172 930	172 930
METC 20		○	0.18			2.28					28	6	19.5	59													49	5	47	—	24.7	58	M6								20	16	6	9.5	8.5	20		
	LWETC 20	○		47	—		24.5	58	11 600	13 400					145	95.6 566	95.6 566																															
METC 20…SL		○																47	—	24.7	58	11 600	13 400	145	95.6 566	95.6 566																						
	LWETC 20…SL	○																																	47	—	24.5	58									11 600	13 400
MET 20		○	47																										—	24.7	58	11 600																
	LWET 20	○		47	—		24.5	58	11 600	13 400					145	95.6 566	95.6 566																															
MET 20…SL		○																47	—	24.7	58	11 600	13 400	145	95.6 566	95.6 566																						
	LWET 20…SL	○																																	47	—	24.5	58									11 600	13 400
—	LWET 20…Q	—	47									—																	24.7	58	11 600	13 400																
METG 20		○		47	—		24.5	58	11 600	13 400					145	95.6 566	95.6 566																															
	LWETG 20	○																47	—	24.7	58	11 600	13 400	145	95.6 566	95.6 566																						
METG 20…SL		○																																	47	—	24.5	58									11 600	13 400
	LWETG 20…SL	○	47			—					24.7	58	11 600	13 400													145	95.6 566	95.6 566																			
	LWETG 20…SL	○		47	—		24.5	58	11 600	13 400					145	95.6 566	95.6 566																															
	LWETG 20…SL	○																47	—	24.7	58	11 600	13 400	145	95.6 566	95.6 566																						
	LWETG 20…SL	○																												47	—	24.5	58	11 600	13 400	145	95.6 566	95.6 566										
	LWETG 20…SL	○	47			—					24.7	58	11 600	13 400													145	95.6 566	95.6 566																			
	LWETG 20…SL	○		47	—		24.5	58	11 600	13 400					145	95.6 566	95.6 566																															
	LWETG 20…SL	○																47	—	24.7	58	11 600	13 400	145	95.6 566	95.6 566																						
	LWETG 20…SL	○																												47	—	24.5	58	11 600	13 400	145	95.6 566	95.6 566										
	LWETG 20…SL	○	47			—					24.7	58	11 600	13 400													145	95.6 566	95.6 566																			
	LWETG 20…SL	○		47	—		24.5	58	11 600	13 400					145	95.6 566	95.6 566																															
	LWETG 20…SL	○																47	—	24.7	58	11 600	13 400	145	95.6 566	95.6 566																						
	LWETG 20…SL	○																												47	—	24.5	58	11 600	13 400	145	95.6 566	95.6 566										
	LWETG 20…SL	○	47			—					24.7	58	11 600	13 400													145	95.6 566	95.6 566																			
	LWETG 20…SL	○		47	—		24.5	58	11 600	13 400					145	95.6 566	95.6 566																															
	LWETG 20…SL	○																47	—	24.7	58	11 600	13 400	145	95.6 566	95.6 566																						
	LWETG 20…SL	○																												47	—	24.5	58	11 600	13 400	145	95.6 566	95.6 566										
	LWETG 20…SL	○	47			—					24.7	58	11 600	13 400													145	95.6 566	95.6 566																			
	LWETG 20…SL	○		47	—		24.5	58	11 600	13 400					145	95.6 566	95.6 566																															
	LWETG 20…SL	○																47	—	24.7	58	11 600	13 400	145	95.6 566	95.6 566																						
	LWETG 20…SL	○																												47	—	24.5	58	11 600	13 400	145	95.6 566	95.6 566										
	LWETG 20…SL	○	47			—					24.7	58	11 600	13 400													145	95.6 566	95.6 566																			
	LWETG 20…SL	○		47	—		24.5	58	11 600	13 400					145	95.6 566	95.6 566																															
	LWETG 20…SL	○																47	—	24.7	58	11 600	13 400	145	95.6 566	95.6 566																						
	LWETG 20…SL	○																												47	—	24.5	58	11 600	13 400	145	95.6 566	95.6 566										
	LWETG 20…SL	○	47			—					24.7	58	11 600	13 400													145	95.6 566	95.6 566																			
	LWETG 20…SL	○		47	—		24.5	58	11 600	13 400					145	95.6 566	95.6 566																															
	LWETG 20…SL	○																47	—	24.7	58	11 600	13 400	145	95.6 566	95.6 566																						
	LWETG 20…SL	○																												47	—	24.5	58	11 600	13 400	145	95.6 566	95.6 566										
	LWETG 20…SL	○	47			—					24.7	58	11 600	13 400													145	95.6 566	95.6 566																			
	LWETG 20…SL	○		47	—		24.5	58	11 600	13 400					145	95.6 566	95.6 566																															
	LWETG 20…SL	○																47	—	24.7	58	11 600	13 400	145	95.6 566	95.6 566																						
	LWETG 20…SL	○																												47	—	24.5	58	11 600	13 400	145	95.6 566	95.6 566										
	LWETG 20…SL	○	47			—					24.7	58	11 600	13 400													145	95.6 566	95.6 566																			
	LWETG 20…SL	○		47	—		24.5	58	11 600	13 400					145	95.6 566	95.6 566																															
	LWETG 20…SL	○																47	—	24.7	58	11 600	13 400	145	95.6 566	95.6 566																						
	LWETG 20…SL	○																												47	—	24.5	58	11 600	13 400	145	95.6 566	95.6 566										
	LWETG 20…SL	○	47			—					24.7	58	11 600	13 400													145	95.6 566	95.6 566																			
	LWETG 20…SL	○		47	—		24.5	58	11 600	13 400					145	95.6 566	95.6 566																															
	LWETG 20…SL	○																47	—	24.7	58	11 600	13 400	145	95.6 566	95.6 566																						
	LWETG 20…SL	○																												47	—	24.5	58	11 600	13 400	145	95.6 566	95.6 566										
	LWETG 20…SL	○	47			—					24.7	58	11 600	13 400													145	95.6 566	95.6 566																			
	LWETG 20…SL	○		47	—		24.5	58	11 600	13 400					145	95.6 566	95.6 566																															
	LWETG 20…SL	○																47	—	24.7	58	11 600	13 400	145	95.6 566	95.6 566																						
	LWETG 20…SL	○																												47	—	24.5	58	11 600	13 400	145	95.6 566	95.6 566										
	LWETG 20…SL	○	47			—					24.7	58	11 600	13 400													145	95.6 566	95.6 566																			
	LWETG 20…SL	○		47	—		24.5	58	11 600	13 400					145	95.6 566	95.6 566																															
	LWETG 20…SL	○																47	—	24.7	58	11 600	13 400	145	95.6 566	95.6 566																						
	LWETG 20…SL	○																												47	—	24.5	58	11 600	13 400	145	95.6 566	95.6 566										
	LWETG 20…SL	○	47			—					24.7	58	11 600	13 400													145	95.6 566	95.6 566																			
	LWETG 20…SL	○		47	—		24.5	58	11 600	13 400					145	95.6 566	95.6 566																															
	LWETG 20…SL	○																47	—	24.7	58	11 600	13 400	145	95.6 566	95.6 566																						
	LWETG 20…SL	○																												47	—	24.5	58	11 600	13 400	145	95.6 566	95.6 566										
	LWETG 20…SL	○	47			—					24.7	58	11 600	13 400													145	95.6 566	95.6 566																			
	LWETG 20…SL	○		47	—		24.5	58	11 600	13 400					145	95.6 566	95.6 566																															
	LWETG 20…SL	○																47	—	24.7	58	11 600	13 400	145	95.6 566	95.6 566																						
	LWETG 20…SL	○																												47	—	24.5	58	11 600	13 400	145	95.6 566	95.6 566										
	LWETG 20…SL	○	47			—					24.7	58	11 600	13 400													145	95.6 566	95.6 566																			
	LWETG 20…SL	○		47	—		24.5	58	11 600	13 400					145	95.6 566	95.6 566																															
	LWETG 20…SL	○																47	—	24.7	58	11 600	13 400	145	95.6 566	95.6 566																						
	LWETG 20…SL	○																												47	—	24.5	58	11 600	13 400	145	95.6 566	95.6 566										
	LWETG 20…SL	○	47			—					24.7	58	11 600	13 400</																																		

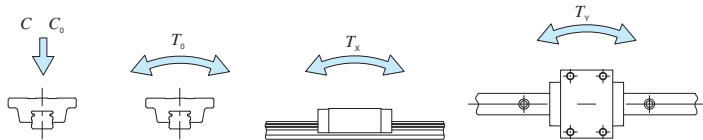
Notes (1) Track rail lengths L are shown in Tables 2.1 and 2.2 on page II - 67.

(2) Track rail mounting bolts are not appended. Hexagon socket head bolts of JIS B 1176 with strength division 12.9 are recommended.

⁽³⁾ The direction of basic dynamic load rating (C), basic static load rating (C_0), and static moment rating (T_0 , T_x , T_y) are shown in the sketches below. The upper values of T_x and T_y are for one slide unit and the lower values are for two slide units in close contact.

(4) The shapes of grease nipple vary by size. The specifications are shown in Table 15 on page II-73.

Remark: The value in () represents dimensions when the track rail mounting hole dimension is set for M4 holes. Indicate the identification number with /M4 at the end.



Example of identification number of assembled set

Model code		Dimensions	Part code		Model code	Material code	Preload symbol	Classification symbol	Interchangeable code	Supplemental code
<u>MET</u>	<u>G</u>	<u>15</u>	<u>C2</u>	<u>R340</u>	<u> </u>	<u> </u>	<u>T₁</u>	<u>P</u>	<u> </u>	<u>/U</u>
1	2	3	4	5	1	6	7	8	9	10

① Model	
MET	Flange type mounting from top
LWET	
LWET...Q	

④ Number of slide unit (2)

⑦ Preload amount	
T_c	Clearance
No symbol	Standard
T_1	Light preload
T_2	Medium preload

⑨ Interchangeable	
No symbol	Non-interchangeable specification
S1	S1 specification
S2	S2 specification

② Length of slide unit	
C	Short
No symbol	Standard
G	Long

⑥ Material type	
No symbol	High carbon steel made
SL	Stainless steel made

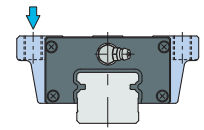
Accuracy class	
No symbol	Ordinary
H	High
P	Precision
SP	Super precision

A, BS, D, E, F, I, J, L, LF, MA
M4, N, Q, RE, T, U, V, W, Y, Z

Flange type mounting from top

Shape

MET • LWET

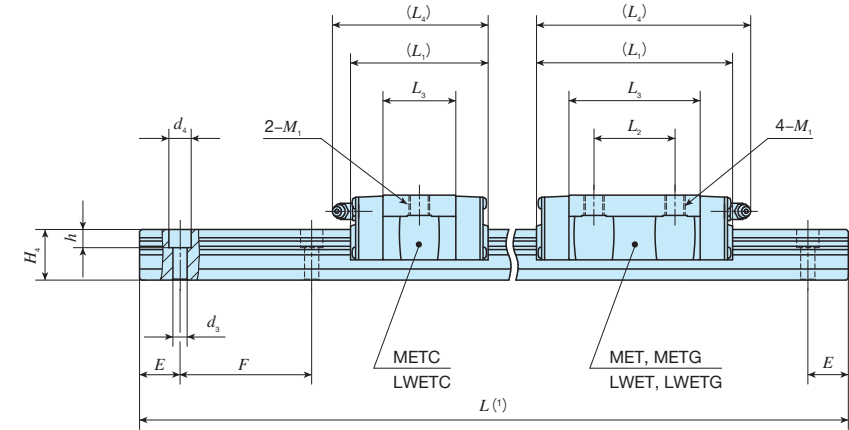
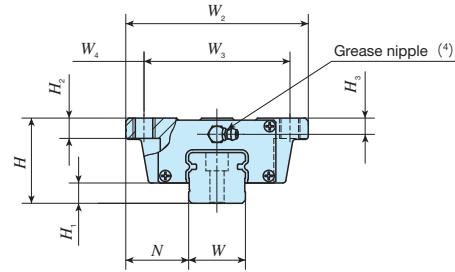


Size

25

45

45



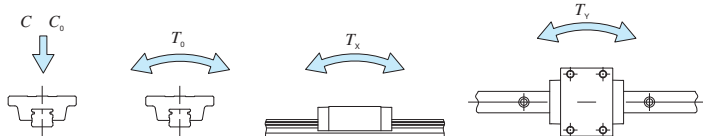
Identification number		Interchangeable	Mass (Ref.)		Dimensions of assembly mm			Dimensions of slide unit mm											Dimensions of track rail mm							Recommended mounting bolt for track rail ⁽²⁾ mm	Basic dynamic load rating ⁽³⁾	Basic static load rating ⁽³⁾	Static moment rating ⁽³⁾																																																																																					
ME series	LWE series (No C-Lube)		Slide unit kg	Track rail kg/m	H	H ₁	N	W ₂	W ₃	W ₄	L ₁	L ₂	L ₃	L ₄	M ₁		H ₂	H ₃	W	H ₄	d ₃	d ₄	h	E	F				Bolt size×ℓ	C N	C ₀ N	T ₀ N・m	T _x N・m	T _y N・m																																																																																
METC 25	LWETC 25	○	0.33	3.09	33	7	25	73	60	6.5	59	—	32	70	M 8		10	6.5	23	19	7	11	9	20	60	M 6×20	12 400	12 300	153	71.8 480	71.8 480																																																																																			
METC 25…SL	LWETC 25…SL	○									83	35	56	94																		M 6×20	18 100	21 100	262	1 090 195	1 090 195																																																																													
MET 25	LWET 25	○																																				6	M 6×20	15 500	19 400	240	1 010 175	1 010 175																																																																						
MET 25…SL	LWET 25…SL	○	7																																										M 6×20	22 200	28 200	349	1 740 336	1 740 336																																																																
—	LWET 25…Q	—																																				102													50	75	113	M 6×25	20 600	18 800	287	328 1 920	328 1 920																																																							
METG 25	LWETG 25	○	0.73								42	10	31	90																																														72	9	68	—	36	78	M10	10	8	28	25	7	11	9	20	80	M 6×25	29 500	31 300	479	328 1 920	328 1 920																																	
METG 25…SL	LWETG 25…SL	○		0.99	5.09	97	40	64.8	107	M10					10	8	28	25	7	11	9	20	80	M 6×25	29 500	31 300	479	328 1 920	328 1 920																																																																																					
METC 30	LWETC 30	○	0.58																											5.09	97	40	64.8	107	M10	10	8	28													25	7	11																													9	20	80	M 6×25	29 500	31 300	479	328 1 920	328 1 920																								
METC 30…SL	LWETC 30…SL	○		0.99																																			5.09	97	40	64.8	107	M10																																															10	8	28	25	7	11	9	20	80	M 6×25	29 500	31 300	479	328 1 920	328 1 920									
MET 30	LWET 30	○	0.97																																										5.04	96	60	96.5	106	M10																																																								10	8	28	25	7	11	9	20	80
—	LWET 30…Q	—		1.50																																																		5.09	129	60	96.5	139	M10																																																							
METG 30	LWETG 30	○	1.50								5.09	129	60	96.5																																														139	M10	10	8	28	25	7	11	9	20	80	M 6×25	29 500	31 300	479	328 1 920	328 1 920																																						
METG 30…SL	LWETG 30…SL	○		0.84	6.85	78	—	41.6	90	M10					13	10	34	28	9	14	12	20	80	M 8×30	29 900	26 800	412	176 1 190	162 1 100																																																																																					
METC 35	LWETC 35	○	0.84																											6.85	78	—	41.6	90	M10	13	10	34													28	9	14																								12	20	80	M 8×30	29 900	26 800	412	176 1 190	162 1 100																													
MET 35	LWET 35	○		1.52																																			6.84	111	50	74.6	123	M10																																										13	10	34	28	9	14	12	20	80	M 8×30	29 900	26 800	412	176 1 190	162 1 100														
—	LWET 35…Q	—	1.53																																										6.84	110	76.6	122	M10	13																																																			10	34	28	9	14	12	20	80	M 8×30	29 900	26 800	412	176 1 190	162 1 100
MET 45	LWET 45	○		2.46																																																		11.2	60	14	37.5	120	100																																																							

Notes (1) Track rail lengths L are shown in Tables 2.1 and 2.2 on page II – 67.

(2) Track rail mounting bolts are not appended. Hexagon socket head bolts of JIS B 1176 with strength division 12.9 are recommended.

⁽³⁾ The direction of basic dynamic load rating (C), basic static load rating (C_0), and static moment rating (T_0 , T_x , T_y) are shown in the sketches below. The upper values of T_x and T_y are for one slide unit and the lower values are for two slide units in close contact.

(4) The shapes of grease nipple vary by size. The specifications are shown in Table 15 on page II – 73.



Example of identification number of assembled set

Model code		Dimensions	Part code		Model code	Material code	Preload symbol	Classification symbol	Interchangeable code	Supplemental code
<u>MET</u>	<u>G</u>	<u>30</u>	<u>C2</u>	<u>R440</u>	<u> </u>	<u> </u>	<u>T₁</u>	<u>P</u>	<u> </u>	<u>/U</u>
1	2	3	4	5	1	6	7	8	9	10

① Model	
MET	
LWET	Flange type mounting from top
LWET...Q	

④ Number of slide unit (2)

⑦ Preload amount	
T_c	Clearance
No symbol	Standard
T_1	Light preload
T_2	Medium preload

⑨ Interchangeable	
No symbol	Non-interchangeable specification
S1	S1 specification
S2	S2 specification

② Length of slide unit	
C	Short
No symbol	Standard
G	Long

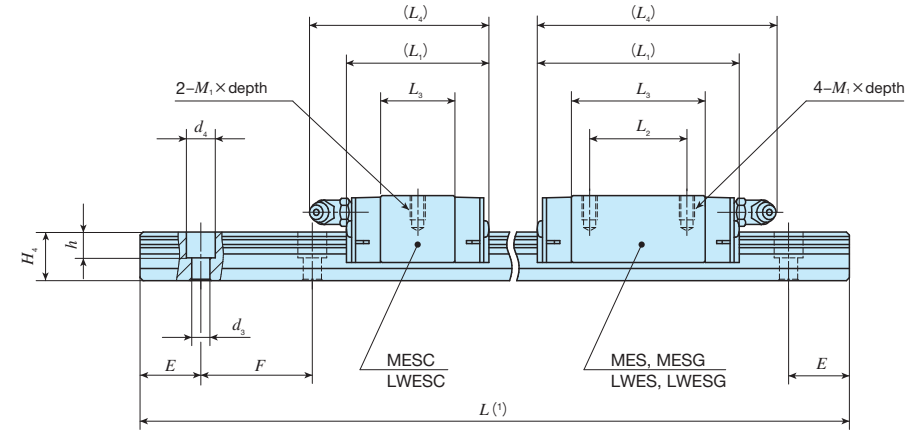
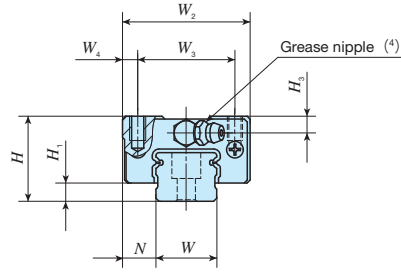
⑥ Material type	
No symbol	High carbon steel made
SL	Stainless steel made

⑥ Accuracy class	
No symbol	Ordinary
H	High
P	Precision
SP	Super precision

A, BS, D, E, F, I, J, L, LF, MA
N, Q, RE, T, U, V, W, Y, Z

Block type mounting from top

Shape			
Size	15 30	20 35	25 45



Identification number		Interchangeable	Mass (Ref.)		Dimensions of assembly mm			Dimensions of slide unit mm										Dimensions of track rail mm							Recommended mounting bolt for track rail ⁽²⁾ mm	Basic dynamic load rating ⁽³⁾	Basic static load rating ⁽³⁾	Static moment rating ⁽³⁾												
ME series	LWE series (No C-Lube)		Slide unit kg	Track rail kg/m	H	H ₁	N	W ₂	W ₃	W ₄	L ₁	L ₂	L ₃	L ₄	M ₁ ×depth	H ₃	W	H ₄	d ₃	d ₄	h	E	F	Bolt size×ℓ				C N	C ₀ N	T ₀ N・m	T _x N・m	T _y N・m								
MESC 15	LWESC 15	○	0.09	1.57	24	5.8	9.5	34	26	4	41	—	22.4	45	M4×7		4.5	15	14.5	3.6 (4.5)	6.5 (8)	4.5 (6)	20	60	M3×16 (M4×16)	5 240	5 480	43.8	21.3 ₁₄₉	21.3 ₁₄₉										
MESC 15…SL	LWESC 15…SL	○									57	26	38.4	61												6 550	8 610	68.9	53.0 ₃₀₇	53.0 ₃₀₇										
MES 15	LWES 15	○											70	36																	51.1	73	9 340	12 500	100	99.5 ₅₃₃	99.5 ₅₃₃			
MES 15…SL	LWES 15…SL	○																																						
—	LWES 15…Q	—																																						
MESG 15	LWESG 15	○									5.8																													
MESG 15…SL	LWESG 15…SL	○																																						
MESC 20		○	0.15	2.28	28	6	11	42	32	5	47	—	24.7	58	M5×8		5.5	20	16	6	9.5	8.5	20	60	M5×16	7 580	7 340	78.9	31.5 ₂₃₅	31.5 ₂₃₅										
	LWESC 20	○											24.5																											
MESC 20…SL		○											24.7																											
	LWESC 20…SL	○											24.5																											
MES 20		○									44.2	78	M5×8													5.5					20	16	6	9.5	8.5	20	60	M5×16	11 600	13 400
	LWES 20	○																									44													
MES 20…SL		○																									44.2													
	LWES 20…SL	○																									44													
—	LWES 20…Q	—									5	100 ₅₆₂															100 ₅₆₂													
MESG 20		○									83																	45	60.1	94										
	LWESG 20	○	59.9																																					
MESG 20…SL		○	60.1																																					
	LWESG 20…SL	○	59.9																																					

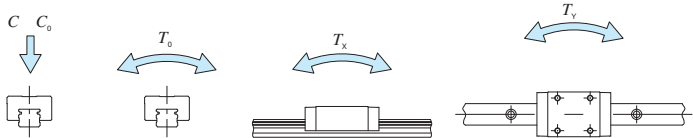
Notes (1) Track rail lengths L are shown in Tables 2.1 and 2.2 on page II - 67.

(2) Track rail mounting bolts are not appended. Hexagon socket head bolts of JIS B 1176 with strength division 12.9 are recommended.

⁽³⁾ The direction of basic dynamic load rating (C), basic static load rating (C_0), and static moment rating (T_0, T_x, T_y) are shown in the sketches below. The upper values of T_x and T_y are for one slide unit and the lower values are for two slide units in close contact.

(4) The shapes of grease nipple vary by size. The specifications are shown in Table 15 on page II-73.

Remark: The value in () represents dimensions when the track rail mounting hole dimension is set for M4 holes. Indicate the identification number with /M4 at the end.



Example of identification number of assembled set

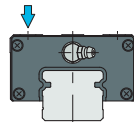
Model code		Dimensions	Part code		Model code	Material code	Preload symbol	Classification symbol	Interchangeable code	Supplemental code
<u>MES</u>	<u>G</u>	<u>15</u>	<u>C2</u>	<u>R340</u>	<u> </u>	<u> </u>	<u>T₁</u>	<u>P</u>	<u> </u>	<u>/U</u>
1	2	3	4	5	1	6	7	8	9	10

① Model		③ Size		⑦ Preload amount		⑨ Interchangeable	
MES	Block type mounting from top	15, 20		T _c	Clearance	No symbol	Non-interchangeable specification
LWES				No symbol	Standard	S1	S1 specification
LWES---Q				T ₁	Light preload	S2	S2 specification
				T ₂			
② Length of slide unit		④ Number of slide unit (2)		⑧ Accuracy class		⑩ Special specification	
C	Short	⑤ Length of track rail (340 mm)		No symbol	Ordinary	A, BS, D, E, F, T, J, L, LF, MA M4, N, Q, RE, T, U, V, W, Y, Z	
No symbol	Standard	⑥ Material type		H	High		
G	Long	No symbol High carbon steel made		P	Precision		
		SL Stainless steel made		SP	Super precision		

Block type mounting from top

Shape

MES • LWES



Size

20

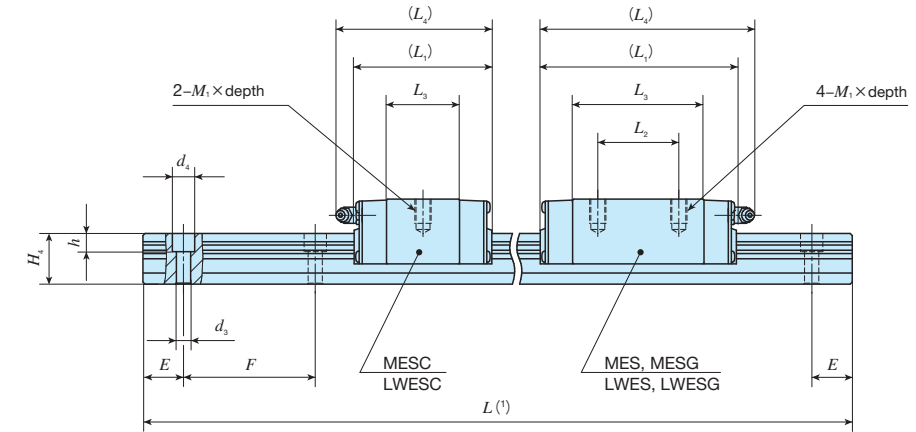
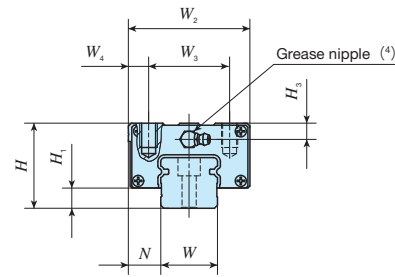
20

25

35

45

45



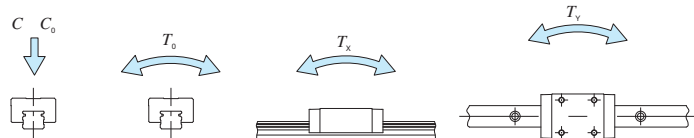
Identification number		Interchangeable	Mass (Ref.)		Dimensions of assembly mm			Dimensions of slide unit mm										Dimensions of track rail mm								Recommended mounting bolt for track rail ⁽²⁾ mm	Basic dynamic load rating ⁽³⁾	Basic static load rating ⁽³⁾	Static moment rating ⁽³⁾		
ME series	LWE series (No C-Lube)		Slide unit kg	Track rail kg/m	H	H ₁	N	W ₂	W ₃	W ₄	L ₁	L ₂	L ₃	L ₄	M ₁ ×depth		H ₃	W	H ₄	d ₃	d ₄	h	E	F	Bolt size×ℓ				C N	C ₀ N	T ₀ N・m
MESC 25	LWESC 25	○	0.26	3.09	33	7	12.5	48	35	6.5	59	—	32	70	M 6×9		6.5	23	19	7	11	9	20	60	M 6×20	12 400	12 300	153	71.8 ⁸ 480	71.8 ⁸ 480	
MESC 25…SL	LWESC 25…SL	○									83	35	56	94												18 100	21 100	262	195 1 090	195 1 090	
MES 25	LWES 25	○									102	50	75	113												22 200	28 200	349	175 1 010	175 1 010	
MES 25…SL	LWES 25…SL	○	6																												
—	LWES 25…Q	—	7																												
MESG 25	LWESG 25	○																													
MESC 30	LWESC 30	○	0.46	5.09	42	10	16	60	40	10	68	—	36	78	M 8×12		8	28	25	7	11	9	20	80	M 6×25	20 600	18 800	287	129 855	129 855	
MESC 30…SL	LWESC 30…SL	○									97	40	64.8	107												29 500	31 300	479	328 1 920	328 1 920	
MES 30	LWES 30	○									96		106	21 600												26 400	398	1 278 1 580	1 278 1 580		
MES 30…SL	LWES 30…SL	○	7																												
—	LWES 30…Q	—	129								60	96.5	139	39 200												47 000	718	704 3 690	704 3 690		
MESG 30	LWESG 30	○																													
MESC 35	LWESC 35	○	0.67	6.85	48	11	18	70	50	10	78	—	41.6	90	M 8×12		10	34	28	9	14	12	20	80	M 8×30	29 900	26 800	412	176 1 190	162 1 100	
MES 35	LWES 35	○									111	50	74.6	123												42 900	44 700	686	448 2 660	412 2 450	
—	LWES 35…Q	—									110		76.6	122												30 500	37 600	687	482 2 550	482 2 550	
MES 45	LWES 45	○	2.05	11.2	60	14	20.5	86	60	13	125	60	81.4	136	M10×15		13	45	34	11	17.5	14	22.5	105	M10×35	61 100	60 200	1 210	672 4 070	618 3 750	

Notes (1) Track rail lengths L are shown in Tables 2.1 and 2.2 on page II – 67.

(2) Track rail mounting bolts are not appended. Hexagon socket head bolts of JIS B 1176 with strength division 12.9 are recommended.

⁽³⁾ The direction of basic dynamic load rating (C), basic static load rating (C_0), and static moment rating (T_0, T_x, T_y) are shown in the sketches below. The upper values of T_x and T_y are for one slide unit and the lower values are for two slide units in close contact.

(4) The shapes of grease nipple vary by size. The specifications are shown in Table 15 on page II – 73.



Example of identification number of assembled set

Model code		Dimensions	Part code		Model code	Material code	Preload symbol	Classification symbol	Interchangeable code	Supplemental code
<u>MES</u>	<u>G</u>	<u>30</u>	<u>C2</u>	<u>R440</u>	<u> </u>	<u> </u>	<u>T₁</u>	<u>P</u>	<u> </u>	<u>/U</u>
1	2	3	4	5	1	6	7	8	9	10

① Model		Block type mounting from top	③ Size		⑦ Preload amount		⑨ Interchangeable	
MES			25, 30, 35, 45		T _c	Clearance	No symbol	Non-interchangeable specification
LWES					No symbol	Standard	S1	S1 specification
LWES---Q					T ₁	Light preload	S2	S2 specification
					T ₂	Medium preload		
② Length of slide unit			④ Number of slide unit (2)			⑧ Accuracy class		
C	Short				No symbol	Ordinary	A, BS, D, E, F, I, J, L, LF, MA N, Q, RE, T, U, V, W, Y, Z	
No symbol	Standard				H	High		
G	Long				P	Precision		
					SP	Super precision		
			⑤ Length of track rail (440 mm)			⑩ Special specification		
			⑥ Material type					
			No symbol	High carbon steel made				
			SL	Stainless steel made				