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# See you again at Website

http://www.ikont.co.jp/eg/

Recognizing that conservation of the global environment is the top-priority challenge for the world's population, Nippon Thompson will conduct its activities with consideration of the environment as a corporate social responsibility, reduce its negative impact on the environment, and help foster a rich global environment.

ISO 9001 & 14001 Quality system registration certificate



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NIPPON THOMPSON CO., LTD.

**CAT-2922E** 

# **Rely on slide rails** for smooth, high-accuracy motion covering

# a wide range of market needs.

Our broad lineup makes the products you need available. With manufacturing technologies based on years of experience, we continue to respond to market demands including everything from railcar doors to household system kitchens. Our plentiful experience of manufacturing will solve your problems for you.

Stronger

# 

# [RoHS compliant]

# [Heat resistance]

# [Safety]



# What are "slide rails"?

"Slide rails" are linear mechanism parts which "move heavy objects with minimal force." As mechanical parts, they may not be a familiar sight in your daily life, but they are commonly used in the products around you. Think of them as an invisible hand. Ball bearings are used in all products, enabling especially high accuracy and smooth motion. As well, in order to respond broadly to market needs, our die technologies include both press forming and roll forming, allowing us to use the optimal form of manufacturing for each product.

# Features of "IKD slide rails"

- · Diverse steel and stainless steel product lineup, from miniature to high-load
- Consistent in-house manufacturing from die on up.
- Rapid response from design through prototypes to mass production. Two production hubs, in Japan and Indonesia, enable appropriate

pricing and stable supply.

Smaller

Cheaper

Speedier

## [Shock resistance]

# With technologies and production/quality control we enjoy positive evaluations from customers in

# systems based on years of experience, various fields.

#### Delivery of reliable, diverse products to various industries and enterprises. [Compact printers] [Compact industrial devices] [Office cabinets] Miniature Light duty Medium duty Receipt supply, etc. [Copiers] printer interiors Туре Туре Туре For internal unit for convenience stores maintenance [Commercial coffee makers]











Heavy duty Туре

[Special vehicles] [ATMs] [Semiconductor facilities] [Large copiers] [Safes]





# We carry out "stress tests" to guarantee our reliability

Our products undergo stress tests according to their purposes during product development

Running tests (10,000 times or more)	Shock resistance tests (at client request)
Destructive tests	Function check
	Safety check           We provide products which meet these requirements.
RAIL	]



# rder made

We offer as order-made products slide rails manufactured in accordance with customer requests, modifying standard products which do not match customer devices by changing slide length, travel, or mounting hole position or adding special mechanisms, etc.

# IKD slide rails show their strength in a myriad of contexts.

**Stainless** Steel Type [Medical instruments] Blood banks [Food machinery] Showcases, etc. [Kitchen equipment]









Please contact our sales staff with requests.

# Lineup configuration of slide rails

			Miniatu	ure type			Light du	uty type				Medium	n duty typ	е			
	(mm)																
	107.5																
	94.0																
ght	81.0											 					
heig	71.4																
Rail height	63.0											 					
	54.8 46.0																
	35.3																
	27.0									A	<u>E</u>	 RR	<b>K</b>	ß	GÀ	ßß	ÊĤ
	20.0			æ	(A)	<u>Re</u>	<u>F</u> F	ß	¢\$	ŝ							
	14.0 <b>1</b> 0.6	<u></u>								E	69	 EE			69	EE	
		P 7		P 10				P 15		P 19	P 21		P 24	P 28			
F	Page		P 9		P 12	P 13	P 14		P 18	2	1 7	P 23			P 31	P 32	P 33
		P 8		P 11				P 17		P 20	P 22		P 27	P 30			
Rail	size (mm)	10.6x 5.0	10.6x 10.0	14x 6.4	14x 12.8	18.3x 7.5	19.7x 10.2	20x 8.0	20x 16.0	27x 9.5	27x 19.0	27x 19.0	35.3x 13.0	35.3x 9.6	35.3x 19.2	35.3x 19.2	71.4x 23.8
	Load							147	98	235	275	275	294	284	402	402	1030
C:	apacity (N/set)	49	49	98	98	59	98	to 196	to 147	to 275	to 363	to 363	to 343	to 441	to 471	to 471	to 1098
	· · ·	U1011	U1031	U1411	U1431	UC180	UC200T	2011	2031	2721	2731M	2736	C350	3511	3531	3535	3551 U51
1	Model	U1021		U1421				2020 2021		U2721 U2725	U2731	U2736	C350 C351 C352 C357	U11 3521	U31	U35	U51
													C357	U11 3521 U21 3521HD U23		3535 HDS	
														023			

# Slide rail load capacity

Load capacity and life cycle are intimately related. As well, lifetime is also significantly affected by the center of gravity of the mounted unit and the strength of the cabinet.

Our slide rails' load capacity are based on a 10,000 cycle dynamic test.

This test is based on the center of gravity of the load being the mid-point of the inner member length and in the middle of the

drawer (drawer width is basically 400mm).

Be careful, as the definition of load capacity

also varies among manufacturers.

If anything is unclear, please contact our Technology Services Group.







SPCC

Mainly stainless steel products. (However, some parts may not be stainless steel.)



L=R Left/right common products.

Left/right non-common products.

Products whose travel amount is longer than their rail length. T≥L



 $\triangle$ 

Not commend

Unsuitable

Slide rail mounting

Not .

# Slide rail allowable load

Slide rail performance varies significantly according to unit dimensions and rigidity, center of gravity, frequency of usage, speed, installation location, and mounting method. Therefore, we recommend carrying out mounted tests with actual equipment before mass production.

# Cautions for slide rail mounting

Consult the figure at left for mounting methods. · Mount slide rails in parallel.

- · Apply an even load to slide rails.

interfere with screw heads or other parts.

Slide rail load capacity. See pages 5-6 for the Load capacity definition of load capacity.

Good

Good

M

 $\triangle$ 

V Unsuitable



Products compliant with the RoHS Directive.



05



- Observe the following precautions when mounting slide rails.
- $\cdot$  Do not overload in the direction in which the slide rail is drawn out.
- $\cdot$  Do not overload in the direction in which the slide rail is pushed in.
- In addition, temporarily fasten the mounting screws when mounting and move the slide rails several times, performing final tightening of the screws where the movement is easy. Further, with three-member slide rails etc., use the inner member side as the unit (drawer) side (excluding C358).
- When using horizontal mounting, the allowable load is some 1/4 to 1/5 of that of the recommended mounting method. Further, depending on the mounting (load position etc.), each member and stopper/tab area may



Products whose travel amount is shorter than their rail length.

NEW

Recently released products.

Under Coming soon. **U1011** SUS



(\*1)

#### Linear motion L=R RoHS compliant Custom order T<L - - -

#### <Features>

- $\cdot\;$  World smallest class slide rail, the result of press forming. (as of our research in September 2014)
- Linear motion type: Inner member moves linearly within outer member.

#### <Recommended screws>

- · M2.3 pan head screws or cross-recessed pan head screws for precision equipment
- [Caution]

Inner member mounting screw length must be within mounting material thickness + 1.8 mm. (Long screws will contact the ball retainer and impede rail operation or cause damage.)

#### <Grease>

· Nichimoly G-03031X







10.6*03	
, E	4

Part number	Slide length	Travel	Mo	unting hole	(mm) ± 0.3 I	mm	Product weight	Quantity in package	Number
number	(mm)	(mm)	A	В	С	D	(g/piece)	(pieces)	1
80	80.0	30.0	15.0	45.0	60.0	-	9	40	2
-	-	-	-	-	-	-	-	-	3
-	-	-	-	-	-	-	-	-	(4)

Number	Part name	Material	Remark
1	Outer member	SUS304	t: 0.5
2	Inner member	SUS304	t: 0.5
3	Ball retainer	SUS304	t: 0.3
4	Ball	SUJ-2	5/64"

\* For special sizes, contact our sales staff.

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.

(\*1) Balls are SUJ-2.

ORDE

For requests concerning special sizes or specification changes etc., contact our sales staff. OK

> Product number (product Model name Part number U1011 - 80 name) composition

Part	Slide length	Travel		Mounting	hole (mm)	± 0.3 mm		Load capacity	Product weight	Quantity in package	Number	Part name	Material	Remark
number	(mm)	(mm)	А	В	С	D	E	(N/pair)	(g/piece)	(pieces)	1	Outer member	SUS304	t: 0.5
50	50.0	25.0	30.0	-	-	-	-	49	7	40	2	Inner member	SUS304	t: 0.5
95	95.0	56.2	15.0	60.0	75.0	-	-	49	12	40	3	Ball retainer	SUS304	t: 0.3
155	155.0	116.2	15.0	60.0	120.0	135.0	-	49	19	40	4	Ball	SUJ-2	5/64"
215	215.0	162.4	15.0	75.0	120.0	180.0	195.0	49	26	40				

\* For special sizes, contact our sales staff.

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.

(\*1) Balls are SUJ-2.

T <l< th=""><th>Load capacity</th><th>49N/pair</th><th>RoHS compliant</th><th>Custom order</th><th></th></l<>	Load capacity	49N/pair	RoHS compliant	Custom order	
<features< th=""><th>\$&gt;</th><th></th><th></th><th></th><td></td></features<>	\$>				
		ss slide rail, the p ptember 2014)	result of press formin	ng.	
		,			
	nended sc				
	n nead sci n equipme		cessed pan head sci	rews for	
[Caution]	• •				Miniature type
Inner m	ember mour	ting screw length i	nust be within mountin	g material	⊇i
			contact the ball retaine	r and impede rail	t
operatio	on or cause of	damage.)			Гē
<grease></grease>					Ę
	oly G-0303	1X			00



Product number (product	Model name	Part number
name) composition		50

**U1031** SUS



#### <Features>

T≥L

L=R

 $\cdot \,$  World smallest class slide rail, made with press forming. (as of our research in September 2014)

49N/pair

#### <Recommended screws>

- M2.3 pan head screws or cross-recessed pan head screws for precision equipment
- [Caution]
- Inner member mounting screw length must be within mounting material thickness + 1.8 mm. (Long screws will contact the ball retainer and impede rail operation or cause damage.)

RoHS compliant Custom order

#### <Grease>

· Nichimoly G-03031X









Remark

t: 0.5

t: 0.5

t: 0.5

t: 0.3

5/64"

											_				
Part	Slide	Travel		Mounting	g hole (mm)	± 0.3 mm		Load		Quantity in		Number	Part name	Material	F
number	length	(mm)						capacity	weight	package	ľ		Cabinet member	SUS304	
	(mm)		A	В	С	D	E	(N/pair)	(g/piece)	(pieces)		1	Drawer member	SUS304	
50	50.0	50.5	30.0	-	-	-	-	49	13	20	┢				-
95	95.0	112.9	15.0	60.0	75.0	-	-	49	24	20	ŀ	2	Center member	SUS304	
155	155.0	177.7	15.0	60.0	120.0	135.0		49	40	20		3	Ball retainer	SUS304	
								-	-		ſ	(4)	Ball	SUJ-2	
215	215.0	242.5	15.0	75.0	120.0	180.0	195.0	49	55	20	L L	-			_

For requests concerning special sizes or specification changes etc., contact our sales staff.

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.

Part	Slide length	Travel	Mountir	ng hole (mm) ± 0.3 mm		Product weight	Quantity in package	Number	Part name	Material	Remark
number	(mm)	(mm)	А	В	с	(g/piece)	(pieces)	1	Outer member	SUS304	t: 1.0
	((1111))				-	(g/piece)	(pieces)	2	Inner member	SUS304	t: 0.8
70A	70.0	30.0	-	-	50.0	20	480				
								3	Ball retainer	SUS304	t: 0.3
100A	100.0	60.0	15.0	65.0	80.0	25	240		D	014/01/1	7/0.4
125A	125.0	85.0	15.0	90.0	105.0	30	240	4	Ball	SWCH	7/64"
4504	450.0	440.0	45.0	445.0	100.0	05	0.40				
150A	150.0	110.0	15.0	115.0	130.0	35	240				

\* For special sizes, contact our sales staff.

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.

(\*1) Balls are SWCH.



\* For special sizes, contact our sales staff.

(\*1) Balls are SUJ-2.

ORDE

OK

Product number (product Model name Part number U1031 - 50 name) composition

r motion			
T <l< th=""><th>Load capacity</th><th> RoHS compliant</th><th>Custom orde</th></l<>	Load capacity	RoHS compliant	Custom orde
<features< td=""><td>;&gt;</td><td></td><td></td></features<>	;>		

- · 14-mm width compact slide rail.
- · Series cumulative sales of over 2.7 million. (as of our research in August 2014) · Linear motion type: Inner member moves linearly within outer member.

#### <Recommended screws>

· M2.6 Cross-recessed pan head screw for precision equipment [Caution]

- $\cdot\,$  Inner member mounting screw length must be within mounting material thickness + 2.0 mm. (Long screws will contact the ball retainer and impede rail operation or cause damage.)
- · General pan head screws may contact the ball retainer and impede rail operation or cause damage.

#### <Grease>

Linear

· Nichimoly G-03031X



name) composition U1411 - 70A	Product number (product	Model name	Part number
			- 70A

**U1421** 



SUS

(\*1)

#### <Features>

T<L

L=R

- · 14-mm width compact slide rail.
- $\cdot$  Series cumulative sales of over 2.7 million. (as of our research in September 2014)

#### <Recommended screws>

 M2.6 Cross-recessed pan head screw for precision equipment [Caution]

98N/pair

 $\cdot$  Inner member mounting screw length must be within mounting material thickness + 2.0 mm. (Long screws will contact the ball retainer and impede rail operation or cause damage.)

RoHS compliant Custom order

 $\cdot \;\;$  Ordinary pan head screws may contact the ball retainer and impede rail operation or cause damage.

#### <Grease>

Nichimoly G-03031X

SUS (\*1) U1431 L=R









Part	Slide length	Travel	м	Mounting hole (mm) ± 0.3 mm				Product weight	Quantity in package	Number	Part name	Material	Remark
number	(mm)	(mm)	Α	В	C	D	capacity (N/pair)	(g/piece)	(pieces)	1	Outer member	SUS304	t: 1.0
	(((((((((((((((((((((((((((((((((((((((	()			Ű		(iv/pair)	(g/piece)	(pieces)	(2)	Inner member	SUS304	t: 0.8
70B	70.0	40.0	-	50.0	-	50.0	98.0	20	480			000001	
	1 0.0			00.0		00.0	00.0		.00	3	Ball retainer	SUS304	t: 0.3
100B	100.0	70.0	40.0	70.0	40.0	80.0	98.0	30	240				
	10010	1 0.0	1010	1 0.0	1010	00.0	00.0		2.0	(4)	Ball	SWCH	7/64"
125B	125.0	82.0	50.0	95.0	50.0	105.0	98.0	35	240		Dan	0.1011	
150B	150.0	95.0	60.0	120.0	65.0	130.0	98.0	40	240				

\* For special sizes, contact our sales staff.

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.

(\*1) Balls are SWCH.

ORDE For requests concerning special sizes or specification changes etc., contact our sales staff. OK

Product number (product	Model name		Part number	Ī
name) composition		-	70B	

	Slide	Travel	Mounting hole	ounting hole (mm) ± 0.3 mm		Load Product Quant		Number	Part name	Material	Remark
Part number	length	inavei	Mounting noie			weight	package		Cabinet member	SUS304	t: 1.0
	(mm)	(mm)	A	в	(N/pair)	(g/piece)	(pieces)	1		303304	ι. 1.0
	. ,	( )			,		. ,		Drawer member	SUS304	t: 1.0
70A	70.0	82.7	-	50.0	98	40	240	(2)	Center member	SUS304	t: 0.8
100A	100.0	117.3	40.0	70.0	98	55	120	<i>v</i>	Center member	303304	ι. υ.ο
		-						3	Ball retainer	SUS304	t: 0.3
125A	125.0	141.9	50.0	95.0	98	70	120			014/01/1	7/0.4
150A	150.0	166.5	60.0	120.0	98	80	120	(4)	Ball	SWCH	7/64"
IJUA	150.0	100.5	00.0	120.0	90	80	120				

\* For special sizes, contact our sales staff.

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.

(\*1) Balls are SWCH.

ORDEI OK! For requests concerning special sizes or specification changes etc., contact our sales staff.

#### <Features>

- · 14-mm width compact slide rail.
- · Series cumulative sales of over 2.7 million. (as of our research in August 2014)

#### <Recommended screws>

Load capaci

- M2.6 Cross-recessed pan head screw for precision equipment [Caution]
  - · General pan head screws may contact the ball retainer and impede rail operation or cause damage.

#### <Grease>

Nichimoly G-03031X



Product number (product	woder name	Part number
name) composition	U1431 -	70A

**UC180** SUS



(\*1)

#### T≥L 59N/pair



# **UC200T**

SUS

L=R



# Travel ±3 3.2x2.8 $\phi$ 2.8 F G н A ±0.5 Slide length - 3.4 mm ±0.8

Part	Slide length	Travel			Load capacity	Product weight	Quantity in package							
number	(mm)	(mm)	A	В	С	D	E	F	G	Н	I	(N/pair)	(g/piece)	(pieces)
70	70.0	81.0	10.0	-	-	-	50.0	-	-	-	50.0	98	40	228
100	100.0	116.0	10.0	-	-	40.0	80.0	-	40.0	-	80.0	98	60	114
125	125.0	140.0	20.0	-	-	40.0	80.0	-	40.0	-	80.0	98	75	114
150	150.0	165.0	20.0	-	-	50.0	110.0	-	50.0	-	110.0	98	90	114
200	200.0	214.0	20.0	-	100.0	145.0	160.0	15.0	60.0	-	160.0	98	120	57
250	250.0	263.0	20.0	50.0	145.0	195.0	210.0	15.0	60.0	160.0	210.0	98	150	57
300	300.0	312.0	20.0	100.0	160.0	245.0	260.0	15.0	100.0	160.0	260.0	98	180	57

\* For special sizes, contact our sales staff.

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.

#### <Features>

L=R

- $\cdot~$  Rail thickness is just 7.5 mm. Compact overtravel type of slide rail with a focus on slimness.
- · Both draw-out and closing have a cycle repair (ball creep repair) mechanism, reducing brake-stop (ball stop due to frictional resistance) at start of operation.
- · Because both inner and outer members are tapped, screw processing for the rail mounting unit is not required. As well, mounting is possible using the rail hole and elongated hole.

#### <Recommended screws>

- · M2.6 Cross-recessed pan head screw for precision equipment (tap)
- · M2.3 Cross-recessed pan head screw for precision equipment (hole/ elongated hole)
- [Caution]
- $\cdot~$  Mounting screw length must be within mounting unit thickness + 1.0 mm. (Long screws will contact the ball retainer and impede rail operation or cause damage.)
- General pan head screws may contact the ball retainer and impede rail operation or cause damage.

#### <Grease>

· Nichimoly G-03031X





Material

SUS304

SUS304

SUS304

SUS304

SUS304

SWCH

SWCH

Remark

t: 0.8

t: 0.8

t: 0.8

t: 0.3

t: 0.3

3/32"

3/32"

Part	Slide length	Travel			Moun	ting hole	(mm) ± 0.	3 mm			Load capacity	Product weight	Quantity in package	Number	Part name
number	(mm)	(mm)	A	(1)	В	(2)	(3)	С	D	(4)	1 ' '	(g/piece)	(pieces)	1	Outer member
	. ,			,			.,						(proces)	2	Center member
70	70.0	85.1	-	-	35.0	45.0	-	-	35.0	45.0	59	30	-	(3)	Innor mombor
100	100.0	121.1	35.0	45.0	70.0	80.0	30.0	40.0	60.0	70.0	59	40	-	3	Inner member
														(A)	Ball retainer
125	125.0	147.1	55.0	65.0	95.0	105.0	45.0	55.0	95.0	105.0	59	50	-		
150	150.0	173.1	70.0	80.0	120.0	130.0	55.0	65.0	120.0	130.0	59	60		5	Ball retainer
150	150.0	1/3.1	10.0	00.0	120.0	130.0	00.0	03.0	120.0	130.0	59	00	-	(6)	Ball

* For special	sizes.	contact	our	sales staff.
i oi opoolui	01200,	oomuot	oui	ouloo olulli.

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.

(\*1) Balls are SWCH.

For requests concerning special sizes or specification changes etc., contact our sales staff.

Product number (product Model name Part number UC180 - 70 name) composition

Ball

ORDER OK!

Light duty type

13

#### <Features>

· 2000 Series compact overtravel type. Thickness is 10.2 mm. · Series cumulative sales of over 1.5 million (as of our research in August 2014)

#### <Recommended screws>

M2.6 truss head screw

[Caution]

- Inner member mounting screw length must be within mounting material thickness + 2.0 mm. (Long screws will contact the ball retainer and impede rail operation or cause damage.)
- · General pan head screws may contact the ball retainer and impede rail operation or cause damage.

#### <Grease>

#### Nichimoly G-03031X





Number	Part name	Material	Remark
1	Outer member	SUS304	t: 1.2
2	Center member	SUS304	t: 1.0
3	Inner member	SUS304	t: 1.0
4	Ball retainer	SUS304	t: 0.3
5	Ball retainer	SUS304	t: 0.3
6	Ball	SWCH	1/8"
1	Ball	SWCH	2.5 mm

Product number (product	Model name	Part number
name) composition	UC200T	- 70

2011



SPCC

#### Linear motion L=R **RoHS** compliant T<L - - -

Smallest cross section among SPCC rails.

· M3 truss head screw or binding head screw

· JX Nippon Oil and Energy EPNOC Grease AP(N) 2

· Part numbers (1) (2): Electrogalvanizing (trivalent bright chromate)

rail operation or cause damage.)

 $\cdot~$  The 2000 Series features 20-mm width compact slide rails.

 $\cdot\;$  Linear motion type: Inner member moves linearly within outer member.

 $\cdot\,$  Inner member mounting screw length must be within mounting material thickness + 3.0 mm. (Long screws will contact the ball retainer and impede

<Features>

[Caution]

<Grease>

Slide length ±0.8

<Surface treatment>

<Recommended screws>



• Two-L=R







D	
с	
в	
A	
100 ±0.3	
15 ±0.3 3.8x3.2	M3 Clinching nut
	ф
φ3.2	20 ±0.5 60 ±0.3
Travel ±3	100 ±0.8
	-1



Part number	Slide length	Travel	Mounting hole (mm) ± 0.3 mm				Product weight	Quantity in package	Number	Part name	Material	Remark
i a chambor	(mm)	(mm)	A	В	С	D	(kg/piece)	(pieces)	1	Outer member	SPCC	t: 1.4
200	200	97	-	-	145.0	160.0	0.10	72	2	Inner member	SPCC	t: 1.2
250	250	147	-	-	195.0	210.0	0.12	72		D #	0500	
300	300	197	-	160.0	245.0	260.0	0.13	72	3	Ball retainer	SECC	t: 0.5
350	350	247	-	210.0	295.0	310.0	0.15	72	(4)	Ball	SWCH	1/8"
400	400	297	-	260.0	345.0	360.0	0.17	72				
450	450	347	205.0	310.0	395.0	410.0	0.19	72				
500	500	397	230.0	360.0	445.0	460.0	0.20	72				
550	550	447	255.0	410.0	495.0	510.0	0.22	72				

\* For special sizes, contact our sales staff.

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.



For requests concerning special sizes or specification changes etc., contact our sales staff.

Product number (product	Model name	Part number
name) composition	2011	- 200



SPCC

Light duty type

 $20 \pm 0.5$ 

1.4

#### Load Prod Slide Mounting hole (mm) $\pm$ 0.3 mm Travel Part weigh length capacity (mm) number А В С (N/pair) (kg/pie (mm) 70 70 15 30.0 50.0 196 0.04 100 100 25 60.0 80.0 196 0.06 150 150 45 110.0 130.0 196 0.08 200 200 75 90.0 160.0 180.0 196 0.11

\* For special sizes, contact our sales staff.

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.



T < L Load capacity	196N/pair	RoHS compliant
<features></features>		
	ures 20-mm widt	th compact slide rails.
Smallest cross section	on among SPCC	rails.
· Travel is possible at I	both front and re	ar. (Two-way travel type)
<ul> <li>Brake-stop type. Wit</li> </ul>	h a sharp pull fro	om the full-travel position, the
Braite stop type. The		
1 31		Stopper is not provided.)
inner member can be	e disconnected. (	1 /
inner member can be (* Do not insert the disconne	e disconnected. (	Stopper is not provided.)
inner member can be (* Do not insert the disconne <recommended scree<="" td=""><th>e disconnected. ( acted inner member into</th><th>Stopper is not provided. ) o another rail. It may lead to poor operation.</th></recommended>	e disconnected. ( acted inner member into	Stopper is not provided. ) o another rail. It may lead to poor operation.
inner member can be (* Do not insert the disconne	e disconnected. ( acted inner member into	Stopper is not provided. ) o another rail. It may lead to poor operation.
inner member can be (* Do not insert the disconne < <b>Recommended scre</b> · M3 truss head screw < <b>Grease</b> >	e disconnected. ( icted inner member into ws> r or binding head	Stopper is not provided. ) o another rail. It may lead to poor operation. screw
inner member can be (* Do not insert the disconne <recommended scre<br="">• M3 truss head screw</recommended>	e disconnected. ( icted inner member into ws> r or binding head	Stopper is not provided. ) o another rail. It may lead to poor operation. screw
inner member can be (* Do not insert the disconne < <b>Recommended scre</b> · M3 truss head screw < <b>Grease</b> >	e disconnected. ( icted inner member into ws> r or binding head	Stopper is not provided. ) o another rail. It may lead to poor operation. screw

uct	Quantity in	Number	Part name	Material	Remark
ght	package	1	Outer member	SPCC	t: 1.4
ece)	(pieces)	2	Inner member	SPCC	t: 1.2
4	216	(3)	Ball retainer	SECC	t: 0.5
6	216	(4)	Ball	SWCH	1/8"
8	144		Dan	011011	
1	72				

Product number (product	Model name		Part number
name) composition		-	70

# 2021



SPCC

#### <Features>

T<L

L=R

 $\cdot~$  The 2000 Series features 20-mm width compact slide rails. Smallest cross section among SPCC rails.

147N/pair

**RoHS** compliant

#### <Recommended screws>

.oad capad

 $\cdot~$  M3 truss head screw or binding head screw

#### <Grease>

· JX Nippon Oil and Energy EPNOC Grease AP(N) 2

#### <Surface treatment>

· Part numbers (1) (2): Electrogalvanizing (trivalent bright chromate)



SPCC

2031



Remark	Part	Slide	Travel	Мо	unting hole	(mm) ± 0.3	mm	Load		Quantity in	Number	Part name	Material	Remark
t: 1.4	number	length	(mm)	A	В	с	D	(N/pair)	weight	package (pieces)	1	Cabinet member	SPCC	t: 1.4
t: 1.2	200	(mm) 200	229	_	-	145.0	160.0	(N/pair) 147	(kg/piece) 0.20	36		Drawer member	SPCC	t: 1.4
t: 0.5	250	250	269			195.0	210.0	147	0.20	36	2	Center member	SPCC	t: 1.2
1/8"				-	-						3	Ball retainer	SECC	t: 0.5
	300	300	329	-	160.0	245.0	260.0	147	0.31	36	4	Ball	SWCH	1/8"
	350	350	369	-	210.0	295.0	310.0	147	0.37	36	L	I		
	400	400	429	-	260.0	345.0	360.0	98	0.42	36				
	450	450	469	205.0	310.0	395.0	410.0	98	0.48	36				
	500	500	529	230.0	360.0	445.0	460.0	98	0.53	36				
	550	550	569	255.0	410.0	495.0	510.0	98	0.60	36				

\* For special sizes, contact our sales staff.

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.

ORD OK	ER !	For requests concerning special sizes of	or sp
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Н Slide length - 3 mm  $^{\pm 0.8}$ 



Part name

Outer member

Inner member

③ Ball retainer

Number 1

2

④ Ball

Ъ

Access hole

Material

SPCC

SPCC

SECC SWCH

Part	Slide length	Travel			Mount	Load capacity	Product weight	Quantity in package					
number	(mm)	(mm)	А	В	С	D	E	F	G	н	(N/pair)	(kg/piece)	(pieces)
200	200	134	-	-	145.0	160.0	-	-	145.0	160.0	147	0.10	72
250	250	184	-	-	195.0	210.0	-	150.0	195.0	210.0	147	0.13	72
300	300	224	-	160.0	245.0	260.0	-	190.0	245.0	260.0	147	0.15	72
350	350	254	-	210.0	295.0	310.0	-	225.0	295.0	310.0	147	0.18	72
400	400	294	-	260.0	345.0	360.0	-	265.0	345.0	360.0	147	0.20	72
450	450	334	205.0	310.0	395.0	410.0	-	300.0	395.0	410.0	147	0.23	72
500	500	384	230.0	360.0	445.0	460.0	-	337.0	445.0	460.0	147	0.26	72
550	550	414	255.0	410.0	495.0	510.0	265.0	377.0	495.0	510.0	147	0.28	72

\* For special sizes, contact our sales staff.

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.

ORDE For requests concerning special sizes or specification changes etc., contact our sales staff. OK

Product number (product	Model name	Part number
name) composition	2021	- 200

17

 $20 \pm 0.5$ 

L=R

 $\cdot~$  The 2000 Series features 20-mm width compact slide rails. Smallest cross section among SPCC rails.

#### <Recommended screws>

Load capacity

M3 truss head screw or binding head screw

#### <Grease>

· JX Nippon Oil and Energy EPNOC Grease AP(N) 2

#### <Surface treatment>

· Part numbers (1) (2): Electrogalvanizing (trivalent bright chromate)



#### specification changes etc., contact our sales staff.

Product number (product	Model name	Part number
name) composition		200

Light duty type

#### 2721 SPCC U2721 SUS



#### <Features>

L=R

· 27-mm width slim slide rail.

<Recommended screws>

T < L Load capacity

· M4 binding head screw

#### <Grease>

· JX Nippon Oil and Energy EPNOC Grease AP(N) 2

235 to 275N/pair

RoHS compliant Custom order

#### <Surface treatment>

· Part numbers (1) (2): Electrogalvanizing (trivalent bright chromate); however, U2721 is stainless steel and therefore unplated.



SUS (\*2)

U2725







Part	Slide length	Travel Mounting hole (mm) ± 0.3 mm								Product weight	Quantity in package	Number	Part name	Material (*1)	Remark (*2)
number	(mm)	(mm)	A	В	С	D	E	F	capacity (N/pair)	(kg/piece)		1	Outer member	SPCC	t: 1.6
200	200	134	-	145.0	160.0	-	145.0	160.0	255	0.15	60	2	Inner member	SPCC	t: 1.4
		-										(3)	Ball retainer	SECC	t: 0.6
250	250	184	150.0	195.0	210.0	150.0	195.0	210.0	265	0.19	60	(4)	Ball	SWCH	3/16"
300	300	222	190.0	245.0	260.0	190.0	245.0	260.0	275	0.23	60	•	Dall	3000	3/10
350	350	259	225.0	295.0	310.0	225.0	295.0	310.0	275	0.27	60				
400	400	296	265.0	345.0	360.0	265.0	345.0	360.0	265	0.31	60				
450	450	334	300.0	395.0	410.0	300.0	395.0	410.0	255	0.34	60				
500	500	371	337.0	445.0	460.0	337.0	445.0	460.0	235	0.38	60				

\* For special sizes, contact our sales staff

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.

(\*1) The SUS model (U2721) material is SUS304 for (1) to (3) and SUS440C for (4).

(\*2) The SUS model (U2721) plate thickness is t: 1.5 for (1) to (2) and t: 0.5 for (3).

(\*3) The SUS model height is 26.8 mm

ORDEF For requests concerning special sizes or specification changes etc., contact our sales staff. OK

Product number (product	Model name	Part number		
name) composition		200		

Part	Slide length	Travel	Mounting hole (mm) ± 0.3 mm		Load capacity	Product weight	Quantity in package	Number	Part name	Material	Remark				
number	(mm)	(mm)	A	В	С	D	E	F	(N/pair)	(kg/piece)	(pieces)	1	Outer member Inner member	SUS304 SUS304	t: 1.5 t: 1.5
8A	203.2	127	-	-	146.0	158.7	-	162.6	255	0.16	60	3	Ball retainer	SUS304	t: 0.5
10A	254.0	159	-	-	196.8	209.5	-	203.2	265	0.20	60	(4)	Ball	SUS440C	3/16"
12A	304.8	203	-	136.5	247.6	260.3	-	254.0	275	0.24	60	5	Plastic bumper for closing	TPO	-
14A	355.6	254	-	187.3	298.4	311.1	-	304.8	275	0.28	60	6	Ball retainer spring	SUS304	-
16A	406.4	305	-	238.1	349.2	361.9	158.8	355.6	265	0.32	60	1	Lead-in guide	POM	-
18A	457.2	330	200.0	288.9	400.0	412.7	177.8	406.4	255	0.35	60	8	Disconnect spring	SUS304	t: 0.6
20A	508.0	381	225.4	339.7	450.8	463.5	203.2	457.2	235	0.39	60	9	Hollow rivet	SWCH	-

\* For special sizes, contact our sales staff.

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.

(\*1) Products with part numbers 8A and 10A do not have mounting holes in the \*1 position. (\*2) The hollow rivet is SWCH (Cu-Ni plating).



19

Medium duty type

со	nnect (with spring)   Hold-detent (possible)
	T < L
	<features> <ul> <li>Stopper takes effect when rail is drawn out.</li> <li>As well, the inner member can be disconnected through disconnect spring operation.</li> <li>[Caution]</li> <li>Do not insert the disconnected inner member into another rail. It may lead to poor operation.</li> </ul></features>
	<ul> <li>A lead-in guide is attached, so that the inner member can be easily reinserted.</li> <li>The lock is automatically released at rail closing. (The lock is released without spring operation.)</li> <li>27-mm width slim slide rail.</li> </ul>

· M4 binding head screw

#### <Grease>

· JX Nippon Oil and Energy EPNOC Grease AP(N) 2

Product number (product	Model name	Part number
name) composition	U2725 -	8A

2731M



SPCC

# Quiet movement

<Features>

<Grease>

· 27-mm width slim slide rail.

<Recommended screws>

· M4 binding head screw

<Surface treatment>

L=R

· Quiet opening & closing using a plastic bumper.

· JX Nippon Oil and Energy EPNOC Grease AP(N) 2

· Part numbers (1) (2): Electrogalvanizing (trivalent bright chromate)



SUS









Part	Slide	Travel	м	ounting hole	(mm) ± 0.3 m	m	Load	Product	Quantity in	Number	Part name	Material	Remark
number	length	(mm)					capacity	weight	package		Cabinet member	SPCC	t: 1.6
	(mm)	()	A	В	С	D	(N/pair)	(kg/piece)	(pieces)	1	Drawer member	SPCC	t: 1.6
200A	200	230	-	-	145.0	160.0	343	0.30	30	L			
250A	250	279	-	150.0	195.0	210.0	353	0.38	30	2	Center member	SPCC	t: 1.4
		-								3	Ball retainer	SECC	t: 0.6
300A	300	328	-	190.0	245.0	260.0	363	0.46	30	(4)	Ball	SWCH	3/16"
350A	350	377	-	225.0	295.0	310.0	353	0.54	30	-			
400A	400	426	-	265.0	345.0	360.0	333	0.62	30	(5)	Silencing bumper	TPU	-
450A	450	476	205.0	300.0	395.0	410.0	304	0.71	30				
500A	500	525	230.0	337.0	445.0	460.0	275	0.78	30				

\* For special sizes, contact our sales staff.

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.



For requests concerning special sizes or specification changes etc., contact our sales staff.

Product number (product	Model name	Part number
name) composition	2731M -	200A

Part Slide length		Travel	Mo	unting hole	(mm) ± 0.3	mm	Load capacity	Product weight	, , ,	Number	Part name	Material	Remark
number	(mm)	(mm)	A	В	С	D	(N/pair)	(kg/piece)	(pieces)	1	Cabinet member	SUS304	t: 1.5
200	200	218	-		145.0	160.0	343	0.30	30		Drawer member	SUS304	t: 1.5
250	250	267		150.0	195.0	210.0	353	0.38	30	2	Center member	SUS304	t: 1.5
		-	-							3	Ball retainer	SUS304	t: 0.5
300	300	316	-	190.0	245.0	260.0	363	0.46	30	(4)	Ball	SUS440C	3/16"
350	350	365	-	225.0	295.0	310.0	353	0.54	30	•	Dail	0004400	0/10
400	400	415	-	265.0	345.0	360.0	333	0.61	30				
450	450	464	205.0	300.0	395.0	410.0	304	0.69	30				
500	500	513	230.0	337.0	445.0	460.0	275	0.77	30				

\* For special sizes, contact our sales staff.

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.



#### <Features>

· 27-mm width slim slide rail.

Load capacity

#### <Recommended screws>

M4 binding head screw

#### <Grease>

· JX Nippon Oil and Energy EPNOC Grease AP(N) 2

#### <Surface treatment>

· All stainless steel type.

[Caution]

We do not handle equivalent steel products, but we offer the 2731M with a quiet movement function and the 2731MC with a hold-detent mechanism; please refer to these.



Product number (product Model name Part number	
name) composition U2731 - 200	

2736

SPCC

U2736 SUS

T≥L 275 to 363N/pair RoHS compliant Custom order

· The inner member can be disconnected through disconnect spring

A lead-in guide is attached, so that the inner member can be easily

(6)

· Do not insert the disconnected inner member into another rail.

The lock is automatically released at rail closing.

(The lock is released without spring operation. )

JX Nippon Oil and Energy EPNOC Grease AP(N) 2

C350

L=R



SPCC





L=R

<Features>

operation.

reinserted.

<Grease>

[Caution]

· 27-mm width slim slide rail.

<Recommended screws>

· M4 binding head screw

(It may lead to poor operation.)

(\*5)

Part	Slide	Travel		Mou	nting hole	(mm) ± 0.3	mm		Load	Product	Quantity in	Number	Part name	Material (*2)	Remark (*3)
number	length	(mm)	A	в		D	E	E	capacity	weight	package	1	Outer member	SPCC	t: 1.6
	(mm)		A	D	C	_	E	F		(kg/piece)		2	Center member	SPCC	-
8 (A)	203.2	225	-	-	146.0	158.7	-	162.6	343	0.29	30	3	Inner member	SPCC	t: 1.4
10 (A)	254.0	276	-	-	196.8	209.5	-	203.2	353	0.37	30	4	Ball retainer	SECC	t: 0.6
12 (A)	304.8	327	-	136.5	247.6	260.3	-	254.0	363	0.45	30	(5)	Ball	SWCH	3/16"
14 (A)	355.6	379	-	187.3	298.4	311.1	-	304.8	353	0.53	30	6	Plastic bumper for closing	TPO	-
16 (A)	406.4	429	-	238.1	349.2	361.9	158.8	355.6	333	0.61	30	0	Ball retainer spring	SUS304	-
18 (A)	457.2	480	200.0	288.9	400.0	412.7	177.8	406.4	294	0.69	30	8	Lead-in guide	POM	-
20 (A)	508.0	530	225.4	339.7	450.8	463.5	203.2	457.2	275	0.77	30	9	Disconnect spring	SUS304	t: 0.6
A !++												(10)	Hollow rivet	SWCH	-

\* A is attached to SUS part numbers. \* For special sizes, contact our sales staff.

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.

(\*1) Products with part numbers 8(A) and 10(A) do not have mounting holes in the \*1 position.

(\*2) The SUS model (U2736) material is SUS304 for (1) to (4) and SUS440C for (5).

(\*3) The SUS model (U2726) plate thickness is t: 1.5 for (1) and (3) and t: 0.5 for (4).

(\*4) The SUS model height is 26.8 mm

(\*5) The hollow rivet is SWCH (Cu-Ni plating).

ORDE For requests concerning special sizes or specification changes etc., contact our sales staff. OK

Part	Slide length	Travel		Mo	ounting h	nole (mm	i) ± 0.3 m	nm		Load capacity	Product weight	Quantity in package	umber	Part name	Material	Remark
number	(mm)	(mm)	A	В	С	D	E	F	G		(kg/piece)		1	Outer member	SPCC	t: 1.6
8A	203.2	214	-	-	158.7	171.4	_	50.8	152.4	294	0.29	30	2	Center member	SPCC	t: 1.6
							-						3	Inner member	SPCC	t: 1.6
10A	254.0	265	-	-	209.5	222.2	-	-	203.2	324	0.37	30	(4)	Ball retainer	SECC	t: 0.6
12A	304.8	316	-	149.2	260.3	273.0	-	152.4	254.0	333	0.44	30	-	Ball retainer	SECC	t: 0.5
14A	355.6	366	-	200.0	311.1	323.8	-	203.2	304.8	343	0.52	30	-			
16A	406.4	417	-	250.8	361.9	374.6	-	254.0	355.6	333	0.59	30	6	Ball	SWCH	3/16"
													1	Ball	SWCH	5/32"
18A	457.2	468	212.7	301.6	412.7	425.4	207.7	304.8	406.4	333	0.67	30	8	Plastic bumper for closing	TPU	_
20A	508.0	519	238.1	352.4	463.5	476.2	233.1	355.6	457.2	324	0.75	30	۲		110	
22A	558.8	570	263.5	403.2	514.3	527.0	258.5	406.4	508.0	304	0.83	30				
24A	609.6	620	288.9	454.0	565.1	577.8	283.9	457.2	558.8	294	0.91	16				

\* For special sizes, contact our sales staff.

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.



Medium duty type

(\*4)

#### <Features>

- · Standard-use 35-mm rail compact overtravel type.
- · Developed by making the 3531 model (thickness 19.2 mm) more than 6 mm slimmer.
- $\cdot\,$  A silencing bumper is provided to reduce the shock and noise of closing.

#### <Recommended screws>

· M4 truss head screw or binding head screw

#### <Grease>

· JX Nippon Oil and Energy EPNOC Grease AP(N) 2

#### <Surface treatment>

Part numbers (1) (2) (3): Electrogalvanizing (trivalent bright chromate)



Product number (product	Model name	Part number
name) composition	C350 ·	

C351



SPCC

#### Quiet movement Hold-in detent RoHS compliant Custom order L=R T≥L 294 to 343N/pair

#### <Features>

- $\,\cdot\,\,$  Includes a quiet movement mechanism at opening and closing and a hold-in detent mechanism.
- · Standard-use 35-mm rail compact overtravel type.
- $\cdot~$  A Sky original product, developed by making the 3531 model (thickness 19.2 mm) more than 6 mm slimmer.

#### <Recommended screws>

· M4 Countersunk Trim Head Screw or Flat Trim Head Screw

#### <Grease>

JX Nippon Oil and Energy EPNOC Grease AP(N) 2

#### <Surface treatment>

Part numbers (1) (2) (3): Electrogalvanizing (trivalent bright chromate)



SPCC

C352









Part	Slide	Travel		Mou	nting hole	(mm) ± 0.3	mm		Load		Quantity in	Numbe	r Part name	Material	Remark
number	length	(mm)				1	Outer member	SPCC	t: 1.6						
	(mm)		A	В	C	D	E	F	(N/pair)	(kg/piece)	(pieces)	2	Center member	SPCC	t: 1.6
12	304.8	316	110.0	-	240.0	110.0	-	270.0	333	0.45	30	3	Inner member	SPCC	t: 1.6
14	355.6	366	110.0	180.0	290.0	110.0	210.0	320.0	343	0.53	30	4	Ball retainer	SECC	t: 0.6
16	406.4	416	110.0	230.0	340.0	110.0	260.0	370.0	333	0.60	30	5	Ball retainer	SECC	t: 0.5
10	457.0	400	450.0	040.0		450.0	070.0	400.0	000	0.00		6	Ball	SWCH	3/16"
18	457.2	466	150.0	240.0	390.0	150.0	270.0	420.0	333	0.68	30	1	Ball	SWCH	5/32"
20	508.0	516	150.0	290.0	440.0	150.0	320.0	470.0	323	0.76	30	8	Ball retainer bumper (small)	TPU	-
22	558.8	576	180.0	310.0	490.0	200.0	330.0	530.0	304	0.84	30	9	Ball retainer bumper (large)	TPU	-
24	609.6	626	180.0	360.0	540.0	200.0	380.0	580.0	294	0.92	16	10	Rear bumper	TPU	-
												11	Catching bumper	TPU	-

\* For special sizes, contact our sales staff.

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.



For requests concerning special sizes or specification changes etc., contact our sales staff.

Product number (product	Model name	Part number
name) composition	C351 -	12

Part	Slide length	Travel			Mounti	ng hole	(mm) ±	0.3 mm			Load capacity	Product weight	Quantity in package	Number	Part name	Material	Remark
number	Ŭ	(mm)	_	В	6	D	E	E	G	ш	1 ' '	-		1	Outer member	SPCC	t: 1.6
	(mm)		A	В	C		E	F	-	п	(IN/pair)	(kg/piece)	(pieces)	2	Center member	SPCC	t: 1.6
8A	203.2	(222)	-	-	158.7	171.4	-	50.8	152.4	165.1	294	0.29	30	3	Inner member	SPCC	t: 1.6
10A	254.0	(272)	-	-	209.5	222.2	-	-	203.2	215.9	324	0.37	30	-	Ball retainer	SECC	t: 0.6
12A	304.8	(324)	-	149.2	260.3	273.0	-	152.4	254.0	266.7	333	0.45	30				
		<u>`</u>						-						5	Ball retainer	SECC	t: 0.5
14A	355.6	(373)	-	200.0	311.1	323.8	-	203.2	304.8	317.5	343	0.53	30	6	Ball	SWCH	3/16"
16A	406.4	(424)	-	250.8	361.9	374.6	-	254.0	355.6	368.3	333	0.60	30	(7)	Ball	SWCH	5/32"
18A	457.2	(478)	212.7	301.6	412.7	425.4	207.7	304.8	406.4	419.1	333	0.69	30				0,02
20A	508.0	(526)	238.1	352.4	463.5	476.2	233.1	355.6	457.2	469.9	324	0.76	30	8	Plastic bumper for closing	TPU	-
		l` ´									-			9	Lead-in guide	POM	-
22A	558.8	(573)	263.5	403.2	514.3	527.0	258.5	406.4	508.0	520.7	304	0.85	30	·			
24A	609.6	(627)	288.9	454.0	565.1	577.8	283.9	457.2	558.8	571.5	294	0.93	16				

\* For special sizes, contact our sales staff.

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.

(\*1) Part numbers 8(A) do not have mounting holes in the \*1 position.



<features> <ul> <li>Brake-stop type. With a sharp pull from the full-travel position, the inner member can be disconnected. (Stopper is not provided.)</li> <li>[Caution]</li> <li>Do not insert the disconnected inner member into another rail. (It may lead to poor operation.)</li> </ul></features>	Disco	onnect (without spring)
<ul> <li>Brake-stop type. With a sharp pull from the full-travel position, the inner member can be disconnected. (Stopper is not provided.)</li> <li>[Caution]</li> <li>Do not insert the disconnected inner member into another rail.</li> <li>(It may lead to poor operation.)</li> </ul>	R	T≥L Load capacity 294 to 343N/pair RoHS compliant
A lead-in guide is attached, so that the inner member can be easily		<ul> <li>Brake-stop type. With a sharp pull from the full-travel position, the inner member can be disconnected. (Stopper is not provided.)</li> <li>[Caution]</li> <li>Do not insert the disconnected inner member into another rail.</li> <li>(It may lead to poor operation.)</li> </ul>
		<ul> <li>A Sky original product, developed by making the 3531 (thickness 19.2 mm) more than 6 mm slimmer.</li> <li>A quiet movement member is provided to reduce the shock and noise of closing.</li> </ul>

#### <Recommended screws>

· M4 truss head screw or binding head screw

#### <Grease>

· JX Nippon Oil and Energy EPNOC Grease AP(N) 2

#### <Surface treatment>

· Part numbers (1) (2) (3): Electrogalvanizing (trivalent bright chromate)



name) composition C352 - 8A	Product number (product	Model name	Part number	

C357 SPCC



#### Selecting a disconnect spring

Stopper takes effect at draw-out, and is manually released at inner disconnect. Lock release method at closing can be selected by disconnect spring type. As well, the C3 type is offered as standard. We provide the standard product in the absence of a specific designation.

- Туре Lock release method
- C2 Manual release
- C3 Automatic release (release and closing without spring operation) <Standard>

Travel ±3

#### <Features>

- · Standard-use 35-mm rail compact overtravel type.
- · A Sky original product, developed by making the 3531 model (thickness 19.2 mm) more than 6 mm slimmer.
- · The inner member can be disconnected through disconnect spring operation.
- [Caution]
- Do not insert the disconnected inner member into another rail. (It may lead to poor operation.)
- Two types of disconnect springs, with differing lock release methods at closing, are available. For details, confirm with the disconnect spring selection method (above the dimension figure).
- Rail with sequential mechanism. Operates smoothly at draw-out, suppressing rail wobble. Because the lock mechanism acts at closing, the drawn-out rail is locked and the inner member can be easily reinserted.
- <Recommended screws>
- · M4 binding head screw

#### <Grease>

JX Nippon Oil and Energy EPNOC Grease AP(N) 2

#### <Surface treatment>

· Part numbers (1) (2) (3) (9): Electrogalvanizing (trivalent bright chromate)

Slide lenath



U11

3511

SPCC



SUS



										(*3)	35.		
Plate	No	#3	#4	#5								.)	
Fiale	e no.	(Standard)	(Special order)	(Special order)	1								
E	=	76.2	101.6	127.0	1						1 5	6	
[	)	60.2	85.6	111.0	1								
Part	Slide		Travel		Mounting	hole (mm)	+ 0.3 mm	Product	Quantity in	Number	Part name	Material (*1)	Remark (*2)
	length					······		weight	package			. ,	. ,
number	(mm)		(mm)		A	В	С	(kg/piece)	(pieces)	1	Outer member	SPCC	t: 1.6
12	304.8	225	200	175	-	152.4	254.0	0.30	25	2	Inner member	SPCC	t: 1.6
14	355.6	276	251	225	-	203.2	304.8	0.34	25	3	Ball retainer	SECC	t: 0.6
16	406.4	327	302	276		254.0	355.6	0.37	25	(4)	Ball	SWCH	3/16"
								<u> </u>		(5)	Mounting plate	SPCC	t: 1.6
18	457.2	378	352	327	203.2	304.8	406.4	0.40	25		, •	1	
20	508.0	429	403	378	228.6	355.6	457.2	0.44	25				
22	558.8	479	454	429	254.0	406.4	508.0	0.48	25				
24	609.6	530	505	479	279.4	457.2	558.8	0.51	25				
26	660.4	581	556	530	304.8	508.0	609.6	0.54	25				
28	711.2	632	606	581	330.2	558.8	660.4	0.58	25				

\* For special sizes, contact our sales staff.

\* Changes may be made without notice for improved quality, environment, and safety

(\*1) The SUS model (U11) material is SUS304 for (1) to (5).

(\*2) The SUS model (U11) plate thickness is t: 1.5 for (1) to (2) and (5).

(\*3) The SUS model height is 35.1 mm

(\*4) The SUS model thickness is 9.5 mm



15.9 ±0.5 111.1 ±0.3  $\phi$  4.5 12.7 ±0.3 (9) (8) 5.3x4.5 & & d 12.7 ±0.3 Access hole 5.3x4.5 4.5x5.3 25.4 ±0.3 13 0 ±0.5 G 15.9 ±0. Slide length - 9 mm

Part	Slide	Travel			Mount	ing hole	(mm) ± 0	).3 mm			Load capacity	Product weight	Quantity in package	6	
number	length (mm)	(mm)	A	В	С	D	E	F	G	н	(N/pair)	(kg/piece)	(pieces)	Number	Part nan
8	203.2	200	-	-	158.7	171.4	50.8	-	-	152.4	294	0.29	30	1	Outer member
10	254.0	250	-	-	209.5	222.2	101.6	-	-	203.2	324	0.37	30	2	Center memb
12	304.8	324	-	-	260.3	273.0	101.6	-	-	254.0	333	0.45	30		Inner member
14	355.6	378	-	200.0	311.1	323.8	101.6	-	-	304.8	343	0.52	30		Ball retainer
16	406.4	429	-	250.8	361.9	374.6	101.6	-	-	355.6	333	0.60	30		Ball retainer
18	457.2	487	212.7	301.6	412.7	425.4	101.6	207.7	-	406.4	333	0.69	30		Ball
20	508.0	530	238.1	352.4	463.5	476.2	101.6	233.1	355.6	457.2	324	0.77	30		Ball
22	558.8	581	263.5	403.2	514.3	527.0	101.6	258.5	406.4	508.0	304	0.85	30		Flipper Lock
24	609.6	632	288.9	454.0	565.1	577.8	101.6	283.9	457.2	558.8	294	0.92	16		Rivet pin Lead-in quide
* For spa	cial sizes		t our co												Disconnect sp
		,				uality or	wironme	nt and	cofoty w	vithout a	effecting fu	nction or m	ounting	(12)	Hollow rivet
Ghanyes	s may be n	laue witho	ut notice	= 101 IIIIµ	noveu y	uality, ei	IVITOTITIE	ni, anu	salely, v	nuiout a	inecting iu		ouning.		

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.

For requests concerning special sizes or specification changes etc., contact our sales staff.

Product number (product Model name Part number Disconnect spring types C357 -8 C3 name) composition

Disconnect spring

Part name

Center member

Remark

t: 1.6

t: 1.6

t: 1.6

t: 0.6

t: 0.5

3/16"

5/32"

t: 0.5

Nitriding treatmer

Material

SPCC

SPCC

SPCC

SECC

SECC

SWCH

SWCH

SPCC

SWCH

POM

SUS304

SWCH

Medium duty type

m	notior	٦

Linear

L=R

T <l< th=""><th>Load capacity</th><th> RoHS compliant</th><th>Custom ord</th></l<>	Load capacity	 RoHS compliant	Custom ord

#### <Features>

- · Standard-use 35-mm sized slide rail.
- · Linear motion type: Inner member moves linearly within outer member. · Standard length of plate and inner member is three inches (#3),
- [Special order] products include 4-inch (#4) and 5-inch (#5) lengths, for 3511 (SPCC) only.

#### <Recommended screws>

· M4 truss head screw or binding head screw

#### <Grease>

JX Nippon Oil and Energy EPNOC Grease AP(N) 2

#### <Surface treatment>

· Part numbers (1) (2) (5): Electrogalvanizing (trivalent bright chromate); however, U11 is stainless steel and therefore unplated.



y,	without	affecting	function	or	mounting.
у,	without	anecting	iunction	U	mounting.

pecification changes etc., cont	act our sales staff.
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Product number (product	Model name	Part number	Plate No.
name) composition		- 12	#3



SUS

#### <Features>

T<L

L=R

· Standard-use 35-mm sized slide rail.

#### <Recommended screws>

M4 truss head screw or binding head screw

#### <Grease>

· JX Nippon Oil and Energy EPNOC Grease AP(N) 2

284 to 441N/pair

#### <Surface treatment>

· Part numbers (1) (2): Electrogalvanizing (trivalent bright chromate); however, U21 is stainless steel and therefore unplated.

SUS requires a

**RoHS** compliant





U23

SUS





Part	Slide length	Travel		Mou	nting hole	(mm) ± 0.3	8 mm		Load capacity	Product weight	Quantity in package
number	(mm)	(mm)	А	В	С	D	E	F	(N/pair)	(kg/piece)	(pieces)
12A	304.8	224	-	136.5	247.6	260.3	152.4	-	314	0.30	40
14A	355.6	275	-	187.3	298.4	311.1	203.2	-	284	0.35	40
16A	406.4	315	-	238.1	349.2	361.9	254.0	-	353	0.41	40
18A	457.2	330	200.0	288.9	400.0	412.7	203.2	406.4	422	0.46	40
20A	508.0	381	225.4	339.7	450.8	463.5	228.6	457.2	392	0.51	40
22A	558.8	406	250.8	390.5	501.6	514.3	254.0	508.0	441	0.58	40
24A	609.6	432	276.2	441.3	552.4	565.1	279.4	558.8	441	0.62	20
26A	660.4	483	301.6	492.1	603.2	615.9	304.8	609.6	412	0.68	20
28A	711.2	493	327.0	542.9	654.0	666.7	330.2	660.4	412	0.73	20

\* For special sizes, contact our sales staff.

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.

ORDER OK! For requests concerning special si	sizes or s	۶P
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Part	Slide	Travel		N	/lounting	hole (mm	) ± 0.3 mr	n		Load		Quantity in	
number	length (mm)	(mm)	A	В	С	D	E	F	G	(N/pair)	weight (kg/piece)	package (pieces)	
12A	304.8	227	-	149.2	260.3	273.0	-	152.4	254.0	314	0.30	40	
14A	355.6	278	-	200.0	311.1	323.8	-	203.2	304.8	284	0.35	40	
16A	406.4	303	-	250.8	361.9	374.6	-	254.0	355.6	353	0.41	40	
18A	457.2	328	212.7	301.6	412.7	425.4	203.2	304.8	406.4	422	0.46	40	
20A	508.0	379	238.1	352.4	463.5	476.2	228.6	355.6	457.2	392	0.51	40	Number
22A	558.8	405	263.5	403.2	514.3	527.0	254.0	406.4	508.0	441	0.58	40	1
24A	609.6	430	288.9	454.0	565.1	577.8	279.4	457.2	558.8	441	0.62	20	2
26A	660.4	481	314.3	504.8	615.9	628.6	304.8	508.0	609.6	412	0.68	20	3
28A	711.2	506	339.7	555.6	666.7	679.4	330.2	558.8	660.4	412	0.73	20	4

\* For special sizes, contact our sales staff.

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.

(\*1) The SUS model (U21) material is SUS304 for (1) to (4).

(\*2) The SUS model (U21) plate thickness is t: 1.5 for (1) to (2).

(\*3) The SUS model height is 35.1 mm

(\*4) The SUS model thickness is 9.5 mm

ORDE For requests concerning special sizes or specification changes etc., contact our sales staff. OK

Product number (product	Model name	Part number	Model name (hold)	Part number	
name) composition	U21-	12A	3521HD-	12A	

(\*4) 9.6 ±0.3

Material (\*1)

SPCC

SPCC

SECC

SWCH

Remark (\*2)

t=1.6

t=1.6

t=0.6

3/16"

(\*3)

Part name

Outer member

nner member Ball retainer

Ball

			Travel	±3				
						28.6 ±0.	5	-
		Access hole		5.3x4	.5	5		
			\$	₽	-φ			$\Phi$
1 ±0.5		101.6 ±0.3	E		F	6	<u> </u>	* 4 *
-	-	•		Slide		4 mm ±0.8		

nnect (with spring)	<ul> <li>Hold-detent (possible)</li> </ul>

T<L

284 to 441N/pair

RoHS compliant Custom order

#### <Features>

- · The inner member can be disconnected through disconnect spring operation. [Caution]
- · Do not insert the disconnected inner member into another rail. (It may lead to poor operation.)
- · A lead-in guide is attached, so that the inner member can be easily reinserted.
- · Three types of disconnect springs are available, with differing lock methods at closing.
- (See the disconnect spring selection method)
- Standard-use 35-mm sized slide rail.

#### <Recommended screws>

M4 truss head screw or binding head screw

#### <Grease>

· JX Nippon Oil and Energy EPNOC Grease AP(N) 2

#### <Surface treatment>

· All stainless steel type. For steel products, consult the similar specifications of the 3525 model.

#### Selecting a disconnect spring

- Stopper takes effect at draw-out, and is manually released at inner disconnect. Lock release method at closing can be selected by disconnect spring type.
- Туре Lock release method
- C2 Manual release
- C3 Automatic release (release and closing without spring operation) C4 Hold-detent (release and closing with minimal force, without spring
- operation)



Number	Part name	Material	Remark
1	Outer member	SUS304	t=1.5
2	Inner member	SUS304	t=1.5
3	Ball retainer	SUS304	t=0.6
(4)	Ball	SUS304	3/16"
(5)	Lead-in guide	POM	-
6	Disconnect spring	SUS304	t=0.8
$\bigcirc$	Ball retainer spring	SUS304	t=0.3
(8)	Hollow rivet	SUSXM-7	-

#### pecification changes etc., contact our sales staff.

Product number (product	Model name	Part number Disconnect spring typ			
name) composition	U23-	12A	C3		





SUS

#### <Features>

T≥L

L=R

· Standard-use 35-mm sized slide rail.

#### <Recommended screws>

M4 truss head screw or binding head screw

#### <Grease>

· JX Nippon Oil and Energy EPNOC Grease AP(N) 2

402 to 471N/pair

#### <Surface treatment>

· Part numbers (1) (2): Electrogalvanizing (trivalent bright chromate); however, U31 is stainless steel and therefore unplated.

#### <Other>

· As special order specifications, we can also manufacture the quiet movement type (3531M) and the closing/draw-out hold-detent mechanism type among others.





	Part	Slide	Travel	Мо	Mounting hole (mm) ± 0.3 mm			Load		Quantity in	Number	Part name	Material (*1)	ĺ
	number	length	(mm)	A	В	С	D	capacity	weight	package		Cabinet member	SPCC	ſ
	10	(mm)	000			-		(N/pair)	(kg/piece)	(pieces)	1	Drawer member	SPCC	ſ
	12	304.8	326	-	149.2	260.3	273.0	431	0.63	20	2	Center member	SPCC	Ľ
	14	355.6	377	-	200.0	311.1	323.8	451	0.75	20	-			H
	16	406.4	428	-	250.8	361.9	374.6	451	0.85	20	3	Ball retainer	SECC	L
	18	457.2	479	212.7	301.6	412.7	425.4	471	0.96	20	4	Ball	SWCH	L
	20	508.0	529	238.1	352.4	463.5	476.2	451	1.07	20				
	22	558.8	580	263.5	403.2	514.3	527.0	441	1.18	20				
	24	609.6	631	288.9	454.0	565.1	577.8	422	1.28	10				
[	26	660.4	682	314.3	504.8	615.9	628.6	412	1.41	10				
	28	711.2	732	339.7	555.6	666.7	679.4	402	1.50	10				

\* For special sizes, contact our sales staff.

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.

(\*1) The SUS model (U31) material is SUS304 for (1) to (4).

(\*2) The SUS model (U31) plate thickness is t: 1.5 for (1) to (2).

(\*3) The SUS model height is 35.1 mm

(\*4) The SUS model thickness is 19.0 mm

For requests concerning special sizes or specification changes etc., contact our sales staff. OK



t: 1.6 t: 1.6 t: 1.6 t: 0.6 3/16"



U35

SUS



IODE

SPCC

3535

SUS requires a

**RoHS** compliant

[Special order] Plastic and ball-lock closing stopper type [HDS] is also available. Please inquire for details.



Part	Slide	Travel			Mount	ting hole	(mm) + 0	3 mm			Load	Product	Quantity in	Number	Part name	Material (*1)	Remark (*2)
number	length	(mm)			widdin		(1111) ± 0				capacity	weight	package	1	Outer member	SPCC	t: 1.6
number	(mm)	(())))	A	В	С	D	E	F	G	н	(N/pair)	(kg/piece)	(pieces)	2	Center member	SPCC	t: 1.6
12(A)	304.8	327	-	260.3	273.0	-	-	-	260.3	273.0	431	0.59	20	3	Inner member	SPCC	t: 1.6
14(A)	355.6	378	-	311.1	323.8	-	-	298.4	311.1	323.8	451	0.69	20	(4)	Ball retainer	SECC	t: 0.6
16(A)	406.4	429	250.8	361.9	374.6	-	-	349.2	361.9	374.6	451	0.80	20	(5)	Ball	SWCH	3/16"
18(A)	457.2	480	301.6	412.7	425.4	212.7	-	400.0	412.7	425.4	471	0.90	20	6	Plastic bumper for closing	TPO	_
20(A)	508.0	530	352.4	463.5	476.2	238.1	365.1	450.8	463.5	476.2	451	1.00	20	0	Plastic bumper for closing	TPO	_
22(A)	558.8	581	403.2	514.3	527.0	263.5	415.9	501.6	514.3	527.0	441	1.11	20	8	Flipper Lock	SPCC	t=2.0
24(A)	609.6	632	454.0	565.1	577.8	288.9	466.7	552.4	565.1	577.8	422	1.21	10	9	Rivet pin	SWCH	-
26(A)	660.4	683	504.8	615.9	628.6	314.3	517.5	603.2	615.9	628.6	412	1.31	10	10	Ball retainer spring	SUS304	t=0.3
28(A)	711.2	734	555.6	666.7	679.4	339.7	568.3	654.0	666.7	679.4	402	1.41	10	11	Disconnect spring	SUS304	t: 0.8
* Eor spo										(12)	Hollow rivet	SWCH	-				
	For special sizes, contact our sales staff. Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.									(13)	Lead-in quide	POM					

ay be made without notice for improved quality, environment, and safety, without affecting function or

(\*1) The SUS model (U35) material is SUS304 for (1) to (5) and (8) and SUSXM-7 for (9) and (12).

(\*2) The SUS model (U35) plate thickness is t: 1.5 for (1) to (3).

(\*3) The SUS model height is 35.1 mm

(\*4) The SUS model thickness is 19.0 mm



Product number (product	Model name	Part number
name) composition	3531 -	12

Medium duty type

<ul> <li>Disconnect (with spring)</li> </ul>	<ul> <li>Hold-detent (possible)</li> </ul>

402 to 471N/pair T≥L

RoHS compliant

SUS requires a cueto

#### <Features>

L=R

- · The inner member can be disconnected through disconnect spring operation. [Caution]
- · Do not insert the disconnected inner member into another rail.
- (It may lead to poor operation.)
- · Three types of disconnect springs are available, with differing lock methods at closing.
- Standard-use 35-mm sized slide rail.
- Because the lock mechanism acts at closing, the drawn-out rail is locked and the inner member can be easily reinserted.

#### <Recommended screws>

· M4 binding head screw

#### <Grease>

JX Nippon Oil and Energy EPNOC Grease AP(N) 2

#### <Surface treatment>

- · Part numbers (1) (2) (3) (8) (9): Electrogalvanizing (trivalent bright
- chromate); however, U35 is stainless steel and therefore unplated.

#### Selecting a disconnect spring

Stopper takes effect at draw-out, and is manually released at inner disconnect. Lock release method at closing can be selected by disconnect spring type. As well, the C2 and C3 types are standard products.

- Type Lock release method
- C2 Manual release <Standard>
- C3 Automatic release (release and closing without spring operation) <Standard> C4 Hold-detent (release and closing upon slight pressure without spring

#### SPCC 3551



U51

SUS

#### <Features>

L=R

 $\cdot\;$  Dual overtravel slide rail, with reinforced load capacity performance.

SUS requires a custom order

 $\cdot~$  Heavy-duty slide rail with 1,000N or higher load capacity.

T≥L Load capacity 1030 to 1098N/pair RoHS compliant

#### <Recommended screws>

· M4 truss head screw or binding head screw

#### <Grease>

· JX Nippon Oil and Energy EPNOC Grease AP(N) 2

#### <Surface treatment>

· Part numbers (1) (2) (5) (6): Electrogalvanizing (trivalent bright chromate); however, U51 is stainless steel and therefore unplated.







Part	Slide length	Travel		Mounting hole (mm) ± 0.3 mm			Product Quantity in weight package	Number	Part name	Material (*1)	Remark (*2)	
number	Ũ	(mm)				capacity	l ũ			Cabinet member	SPCC	t: 1.6
	(mm)	. ,	A	В	С	(N/pair)	(kg/piece)	(pieces)	1	Drawer member	SPCC	t: 1.6
12	304.8	326	-	149.2	273.0	1,059	1.89	8	(2)	Center member	SPCC	t: 1.6
14	355.6	377	-	200.0	323.8	1,079	2.19	8		Ball retainer	SECC	t: 0.6
16	406.4	428	-	250.8	374.6	1.079	2.52	8			SWCH	3/16"
10	457.0	470	010.7	001.0	405.4	1.000	0.04		(4)	Ball		
18	457.2	479	212.7	301.6	425.4	1,089	2.84	8	5	Outer plate	SPCC	t: 1.6
20	508.0	529	238.1	352.4	476.2	1,098	3.16	8	6	Inner plate	SPCC	t: 1.4
22	558.8	580	263.5	403.2	527.0	1,089	3.50	8				
24	609.6	631	288.9	454.0	577.8	1,059	3.84	4				
26	660.4	682	314.3	504.8	628.6	1,049	4.19	4				
28	711.2	732	339.7	555.6	679.4	1,030	4.52	4				

\* For special sizes, contact our sales staff.

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.

(\*1) The SUS model (U51) material is SUS304 for (1) to (6).

(\*2) The SUS model (U51) plate thickness is t: 1.5 for (1) to (3) and (5) to (6).

(\*3) The SUS model height is 71.2 mm

(\*4) The SUS model thickness is 23.5 mm

OK

For requests concerning special sizes or specification changes etc., contact our sales staff.

Part number	Slide length	Travel	Mountir	Load capacity		
i arrnumber	(mm)	(mm)	A	В	С	(N/pair)
12	304.8	326	-	149.2	273.0	1,687
14	355.6	377	-	200.0	323.8	1,706
16	406.4	428	-	250.8	374.6	1,706
18	457.2	479	212.7	301.6	425.4	1,716
20	508.0	529	238.1	352.4	476.2	1,746
22	558.8	580	263.5	403.2	527.0	1,746
24	609.6	631	288.9	454.0	577.8	1,706
26	660.4	682	314.2	504.8	628.6	1,687
28	711.2	732	339.7	555.6	679.4	1,657

\* For special sizes, contact our sales staff.

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.

(\*1) The SUS model (U53) material is SUS304 for (1) to (6).

(\*2) The SUS model (U53) plate thickness is t: 1.5 for (1) to (2) and (5) to (6).

(\*3) The SUS model height is 107.3 mm

(\*4) The SUS model thickness is 23.5 mm



Product number (product	Model name		Part number
name) composition		-	12

**36.1** ±<sup>0.3</sup>

(\*3)

#### <Features>

· Triple overtravel slide rail, with reinforced load capacity performance. · Heavy-duty slide rail with 1,600N or higher load capacity.

#### <Recommended screws>

M4 truss head screw or binding head screw

#### <Grease>

· JX Nippon Oil and Energy EPNOC Grease AP(N) 2

#### <Surface treatment>

· Part numbers (1) (2) (5) (6): Electrogalvanizing (trivalent bright chromate); however, U53 is stainless steel and therefore unplated.

specification changes etc., contact our sales staff.	
--	--

C630 SPCC



#### Hold-in detent

L=R

#### <Features>

- · 63-mm width heavy-duty overtravel type rail.
- · Includes a simple catch mechanism at closing.
- · Includes a sequential mechanism (a mechanism which extends the rail in order) at draw-out, reinforcing the rail load capacity.

#### <Recommended screws>

M5 truss head screw or binding head screw

#### <Grease>

JX Nippon Oil and Energy EPNOC Grease AP(N) 2

#### <Surface treatment>

Part numbers (1) (2) (3): Electrogalvanizing (trivalent bright chromate)





Part	Slide length	Travel		Mount	ting hole	(mm) ± 0	.3 mm		Load capacity	Product weight	Quantity in package	Numbe	r Part name	Material	Remark
number	(mm)	(mm)	A	В	С	D	E	F	1 ' '	(kg/piece)		1	Outer member	SPCC	t: 2.0
12A	304.8	330	76.2	190.5	241.3	76.2	177.8	254.0	785	0.97	12	2	Center member	SPCC	t: 1.6
	355.6	381	88.9	215.9		101.6	203.2	304.8	883	1.15	12	3	Inner member	SPCC	t: 2.0
14A					292.1					-		(4)	Ball retainer	SECC	t: 0.6
16A	406.4	432	127.0	241.3	342.9	127.0	228.6	355.6	981	1.32	12	(5)	Ball retainer	SECC	t: 0.6
18A	457.2	483	127.0	292.1	393.7	127.0	279.4	406.4	1,128	1.49	12	(6)	Ball	SWCH	1/4"
20A	508.0	533	152.4	317.5	444.5	152.4	304.8	457.2	1,226	1.67	12	(7)	Ball	SWCH	7/32"
22A	558.8	584	177.8	342.9	495.3	177.8	330.2	508.0	1,226	1.85	12	8	Ball retainer bumper	TPU	-
24A	609.6	635	177.8	393.7	546.1	177.8	381.0	558.8	1,226	2.01	6	9	Ball retainer bumper	TPU	-
26A	660.4	686	203.2	419.1	596.9	203.2	406.4	609.6	1,324	2.19	6	10	Plastic for sequential movement	POM	-
28A	711.2	737	228.6	444.5	647.7	228.6	431.8	660.4	1,226	2.37	6	(1)	Catching bumper	TPU	-
30A	762.0	787	254.0	489.9	698.5	254.0	457.2	711.2	981	2.55	6	(12)	Felt bumper	Felt	-

\* For special sizes, contact our sales staff.

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.

ORDE For requests concerning special sizes or specification changes etc., contact our sales staff. OK

Product number (product	Model name	Part number
name) composition		12A





Part	Slide length	Travel					Μοι	inting hole	(mi
number	(mm)	(mm)	A	В	С	D	E	F	
20	508.0	508	-	-	296.9	357.1	382.5	401.6	4
22	558.8	559	-	-	347.7	407.9	433.3	452.4	4
24	609.6	610	-	-	398.5	458.7	484.1	503.2	5
26	660.4	660	-	-	449.3	509.5	534.9	554.0	5
28	711.2	711	-	-	500.1	560.3	585.7	604.8	6
30	762.0	762	368.3	-	550.9	611.1	636.5	655.6	6
32	812.8	813	368.3	-	601.7	661.9	687.3	706.4	7
34	863.6	864	368.3	469.9	652.5	712.7	738.1	757.2	7
36	914.4	914	368.3	520.7	703.3	763.5	788.9	807.9	8
38	965.2	965	368.3	520.7	754.1	814.3	839.7	858.8	8

\* For special sizes, contact our sales staff.

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.

(\*1) As of October 2014, durability tests for 1765N (180 kg) or higher are in process. (\*2) Quantity in package is scheduled.

ORDEI OK!

#### <Features>

- · Heavy-duty overtravel type rail.
- · Carriage bolt can be used on the outer member side.

#### <Recommended screws>

- $\,\cdot\,$  M5, M6 truss head screws or binding head screws
- (depending on the mounting hole used)
- · M6 carriage bolt can be used on the outer member side
- (depending on the mounting hole used)

#### <Grease>

JX Nippon Oil and Energy EPNOC Grease AP(N) 2

#### <Surface treatment>

Part numbers (1) (2) (3): Electrogalvanizing (trivalent bright chromate)

Product number (product	Model name		Part number	
name) composition	C690		20	

6315



SPCC

# Linear motion L=R T<L Load capacity -- RoHS compliant Custom order

#### <Features>

- Heavy-duty linear motion slide.
- $\cdot \,$  Inner member moves linearly within outer member.

#### <Recommended screws>

M5 truss head screw or binding head screw

#### <Grease>

· JX Nippon Oil and Energy EPNOC Grease AP(N) 2

#### <Surface treatment>

· Part numbers (1) (2) (5): Electrogalvanizing (trivalent bright chromate)



Part number	Slide length	Travel	Mo	Product weight		
	(mm)	(mm)	A	n	B ±0.3	(kg/piece)
300	300	169	50	2	200	0.86
350	350	219	25	3	300	0.94
400	400	269	50	3	300	1.02
450	450	319	25	4	400	1.09
500	500	369	50	4	400	1.16
550	550	419	25	5	500	1.25
600	600	469	50	5	500	1.33
650	650	519	25	6	600	1.40
700	700	569	50	6	600	1.47
750	750	619	25	7	700	1.55
800	800	669	50	7	700	1.63
850	850	719	25	8	800	1.70
900	900	769	50	8	800	1.77
950	950	819	25	9	900	1.85
1000	1000	869	50	9	900	1.92



000	1.47				
700	1.55	Number	Part name	Material	Remark
700	1.63	1	Outer member	SPCC	t: 2.0
800	1.70	(2)	Inner member	SPCC	t: 2.0
800	1.77	3	Ball retainer	SECC	t: 0.6
900	1.85	(4)	Ball	SWCH	1/4"
900	1.92	(5)	Mounting plate	SPHC-P	t: 3.0

\* For special sizes, contact our sales staff.

\* Changes may be made without notice for improved quality, environment, and safety, without affecting function or mounting.

For requests concerning special sizes or specification changes etc., contact our sales staff.

•	-		
Product number (product	Model name		Part number
name) composition	6315 -	-	300

# Slide Rail Terminology

_	
Term	The C-shaped member located on the outermost sid
Outer member	ing, it is also called the cabinet member (fixed-side m
Access hole	The hole used for screws and tools when screw-fas
Inner member	The member located on the innermost side of the s it is also called the drawer member.
Bracket (removable type)	The L-shaped bracket with a removable function for rail to be removed with a lever or clip.
Catch (mechanism)	The hold-in mechanism used when the slide rail is f
Sequential mechanism	The mechanism of the three-member slide (including ber at full open and drawer member to center memb
Quiet movement type	A rail with an embedded quiet movement compone opening or closing the slide rail.
Single slide	A slide rail composed of outer and inner members.
Three-member slide	A slide rail composed of outer, inner, and center me
Double slide	A slide rail composed of two layered and fixed singl
Center member	The member located between the outer member ( double slide) main cross section. It is also called an
Load capacity	The load which can be carried when placed at the center of <the among="" capacity="" definition="" load="" manufact<="" may="" of="" td="" vary=""></the>
Travel (T)	The travel distance when the slide rail is fully extet travel (T=L), overtravel (T>L), and undertravel (T <l).< td=""></l).<>
Flipper Lock	The lock part which keeps the center member out center member.
Brake-stop	The slide rail stops due to frictional resistance. It is a
Ball creep	Ball creep means that balls become misaligned. The s er moves 1. <that 2:1="" a="" have="" is,="" relationship.="" they=""> Th</that>
Ball lock mechanism	The hold-detent mechanism at draw-out and closi passes the protrusion to create a simple lock.
Lead-in guide	The part which guides the insertion of the drawer m
Linear motion type	The type in which the inner member always moves
Two-way travel	A rail which can travel both forward and in reverse.
[Fig. 1] Slide rail configuration	
01 - 1 - 1 - 1	



#### Explanation

ide of the slide rail main cross section. Because it is usually fixed to the cabinet side in mountmember). Conversely, the member on the drawer side (travel side) is called the drawer member.

astening the slide rail.

e slide rail main cross section. Because it is usually mounted on the drawer side (travel side),

for removing from the slide rail. It is usually mounted on the drawer side, allowing the slide

s fully closed. Plastic and spring types are available.

ing the double slide) which opens and closes it in the order of center member to drawer memnber at full close. <The rail life is extended by moving it with the sequential mechanism. >

nent of plastic or felt, in order to reduce the sound of metal parts making contact when fully

s. It is also called a two-member slide. (See Fig. 1)

members. (See Fig. 1)

ngle slides. It is one type of three-member slide. (See Fig. 1)

r (cabinet member) and inner member (drawer member) of a three-member slide (including an inter-member or intermediate member.

er of the inner member and mounting width (typically 400 mm) and operated back and forth 10,000 times. acturers. Exercise due caution. For details on our load capacity, see pages 5-6 (Load capacity). >

ttended, also called stroke. With reference length "L", there are three types of travel: equal L).

ut at draw-out. As well, at closing, the lock is released when the inner member is within the

also called friction stop. <The slide rail can be disconnected by pulling (or pushing) harder. >

e slide rail balls are held by the ball retainer; normally, if the inner member moves 2, the ball retain-This refers to the collapse of this regularity, when the ball retainer is not in its original location.

osing. A protrusion is created on the ball rolling surface of the outer member, and the ball

member (travel-side member).

es within the outer member.

e. It is also called 2Way travel.

### Access hole

Some products have access holes (as in Photo 1) in the slide rail ball retainer. This access hole is necessary when mounting bolts in the outer member, etc. The hole may be sharp-edged. Take care not to touch it, in order to avoid unexpected injury.

As well, use this access hole when mounting screws. Be careful, as deformation of the ball retainer during mounting will affect the movement and function of the slide rail.



[Photo 1] Access hole

## Mounting bolt

Use the recommended screws when mounting the slide rail.

Be careful, as if the slide rail is mounted with other than the recommended screws, they may interfere with the ball retainer or other parts and impede slide rail motion.

# Disconnect type rail

The slide rails are checked and adjusted rail by rail. Do not combine a removed inner member with another rail. (It may affect operation and function.)

As well, when reinserting the inner member, insert it perfectly straightly (as in Photo 2). (Depending on the model, a lead-in guide may be attached. Insert slowly following the guide component. ) Be careful, as if the member is forced in while bent, it may deform the ball retainer and impede motion.



[Photo 2] Cautions for insertion

# Slide rail materials

The following main materials are used for our slide rails.

Metals	
SPCC	Cold-reduced carbon steel plates. Used in member n
SPHC	Hot-rolled mild steel plates. Used in t =3.0 mounting
SECC	Electrogalvanized steel plate. Chrome-free type used
SUS304	One of the most popular types of stainless steel. Use
SUS440C	Used as ball material in some stainless steel rails. Ca
SUSXM-7	Material similar to SUS304. Used in header parts suc
SWCH	Carbon steel for cold heading-wire. Used as ball and
SUJ-2	Bearing ball (high-carbon chrome bearing steel). Use

Plastics	;
PA	Polyamide. Excellent shock resistance and chemical
POM	Polyacetal (polyoxymethylene). Excellent wear resista
	approx. 105°C.
TPU	Polyurethane elastomer. Excellent wear resistance, he
	and flexibility.
Felt	Wool. Mainly pasted to rail stoppers for use as quiet
0	

#### Greases

We use industrial grease as lubricant. With typical use, there should be no need for regreasing. The following two grease types are used with the rails in our catalog.

EPNOC AP (N)	Universal industrial extreme pressure grease.
	as water resistance and heat resistance.
	Possible operating temperature range as made
	http://www.noe.jx-group.co.jp/english/produc
G-03031X	Lithium soap grease with excellent low torque

Used with compact rails. Possible operating temperature range as made public by the manufacturer: -50 to 150°C

Other special greases (high-temperature use, low-temperature use, vacuum use, food machinery use, or greaseless) are available as special orders upon customer request. For details, please contact our Technology Services Group.

# Surface treatment

Steel product members are electrogalvanized (trivalent bright chromate plated). Our products comply with the RoHS Directive as standard, without special designation required. Special specifications such as colored chromate or nitriding treatment are also available.

material.

plates, etc.

d as our steel rail ball retainer material.

ed in members, ball retainers, and balls.

an achieve high hardness through heat treatment.

ich as rivets.

d hollow rivet material.

ed as ball material in the U1000 series.

al resistance. Also strong over a wide temperature range. tance and smoothness. Continuous operating temperature is

eat resistance (approx. 100°C), oil resistance, rubber elasticity,

movement material.

e. Soap base uses lithium soap, providing characteristics such

ade public by the manufacturer: -20 to 125°C ucts/lubricants/e71\_enprlu\_grease.html#product\_0

le

# Disconnect spring operation method

There are several types of disconnect spring. Select the type which best accommodates your desired motion.

#### **Disconnect method**

In any case, the inner member can be disconnected by pushing the disconnect spring.





Closing can be done with minimal

[Photo 2] C2 (lock type) The rail can be closed by pushing the disconnect spring.

# Tab/pocket processing

For mass-produced products using slide rails in large quantity, the assembly time can be significantly reduced by adjusting the mounting method. The applicable series are as follows.



[Fig. 1] Tab diagram



[Fig. 2] Pocket diagram

# C358 mounting and removal

The C358 series has been designed/developed for wooden furniture. By using the attached bracket, it absorbs irregularities. Note that the mounting direction is reversed.



The bracket side for this product is the drawer side. Mount the inner member on the cabinet side. (Can be mounted with the rail closed)





[Photo 6] Bracket mounting

At mounting, put the lever protrusion near the rail depression and slide the drawer inward to fix





SLDD 



force.

Model	A	В	С	D	н	J
3500	12.5	17.8	17.8	12.5	19.0	12.7
C350	12.5	17.8	17.8	12.5	19.0	10.5
550N	15.1	18.0	18.0	15.1	20.0	12.2

\* Please consult us for tab/pocket clearance [Figs. 1 and 2 G1, G2, K].

[Photo 1] Disconnect method

[Photo 4] C4 (semi-automatic release type)

Closing can be done with somewhat

greater force than C3





\* Excludes C358

\* Other models may also be applicable.

# Japan Factory

